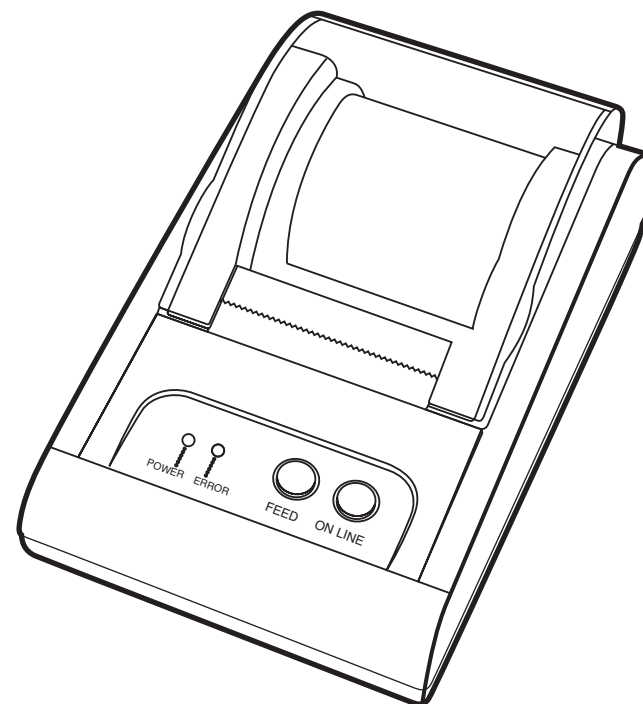


STP-103S / STP-103P

Operator's Manual



KN04-00003A





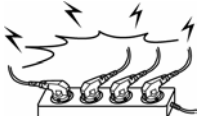












ELECTRO-MECHANICS





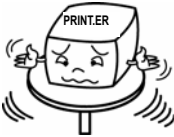






<http://www.samsungminiprinters.com>

TEL : 82-31-218-5594
FAX : 82-31-218-5589

Safety Precautions

In using the present appliance, please keep the following safety regulations in order to prevent any hazard or material damage.

| | |
|--|---|
|  WARNING Violating following instructions can cause serious injury or death. | |
| Do not plug several products in one multi-outlet. <ul style="list-style-type: none"> This can provoke over-heating and a fire. If the plug is wet or dirty, dry or wipe it before usage. If the plug does not fit perfectly with the outlet, do not plug in. Be sure to use only standardized multi-outlets. | You must use only the supplied adapter. <ul style="list-style-type: none"> It is dangerous to use other adapters. |
| PROHIBITED   |   |
| Do not pull the cable to unplug. <ul style="list-style-type: none"> This can damage the cable, which is the origin of a fire or a breakdown of the printer. | Keep the plastic bag out of children's reach. <ul style="list-style-type: none"> If not, a child may put the bag on his head. |
| PROHIBITED   | PROHIBITED   |
| Do not plug in or unplug with your hands wet. <ul style="list-style-type: none"> You can be electrocuted. | If you observe a strange smoke, odor or noise from the printer, unplug it before taking following measures. <ul style="list-style-type: none"> Switch off the printer and unplug the set from the mains. After the disappearance of the smoke, call your dealer to repair it. |
| PROHIBITED   | TO UNPLUG   |
| Do not bend the cable by force or leave it under any heavy object. <ul style="list-style-type: none"> A damaged cable can cause a fire. | |
| PROHIBITED   | |

| | |
|--|--|
|  WARNING Violating following instructions can cause slight wound or damage the appliance. | |
| Keep the desiccant out of children's reach. <ul style="list-style-type: none"> If not, they may eat it. | Install the printer on the stable surface. <ul style="list-style-type: none"> If the printer falls down, it can be broken and you can hurt yourself. |
| PROHIBITED   | PROHIBITED   |
| Use only approved accessories and do not try to disassemble, repair or remodel it for yourself. <ul style="list-style-type: none"> Call your dealer when you need these services. | Do not use the printer when it is out of order. This can cause a fire or an electrocution. <ul style="list-style-type: none"> Switch off and unplug the printer before calling your dealer. |
| DISASSEMBLING PROHIBITED   | TO UNPLUG   |
| Do not let water or other foreign objects in the printer. <ul style="list-style-type: none"> If this happened, switch off and unplug the printer before calling your dealer. | |
| PROHIBITED   | |

Warning – U.S

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

Notice - Canada

This Apparatus complies with class "A" limits for radio interference as specified in the Canadian department of communications radio interference regulations.

Introduction

The STP-103 and STP-103P Roll Printer are designed for use with electronic instruments such as system ECR, POS, banking equipment peripheral equipment, etc.

The main features of the printer are as follows:

1. High speed printing.
2. Low noise thermal printing.
3. RS-232 serial interface (STP-103S), Parallel interface (STP-103P).
4. The data buffer allows the unit to receive print data even during printing.
5. Different print densities can be selected by DIP switches.

Please be sure to read the instruction in this manual carefully before using your new STP-103S and STP-103P.

NOTE

The socket-outlet shall be near the equipment and it shall be easy accessible.

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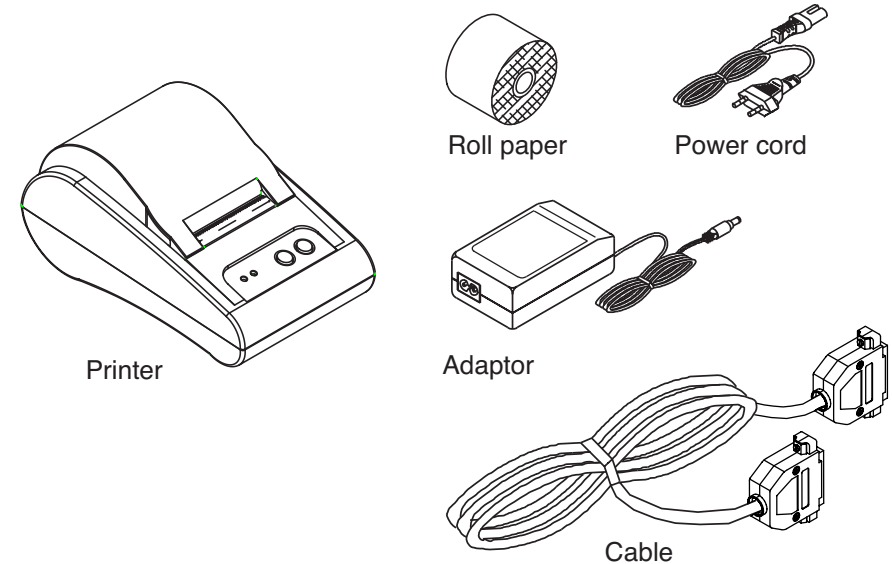
| | |
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Chapter 1. Unpacking

1-1. Checking the contents of the Printer

The items illustrated below are included with your printer.
If any items are damaged or missing, please contact your dealer for assistance.

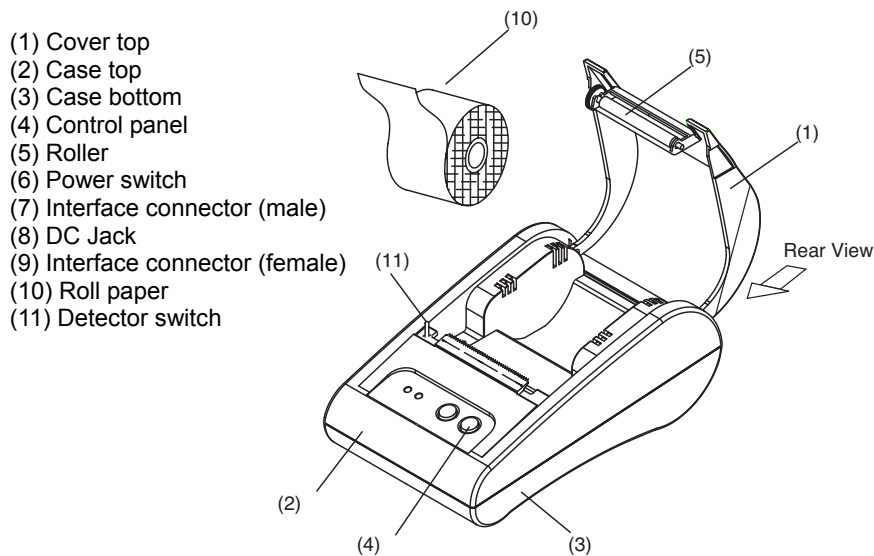
Unpacking



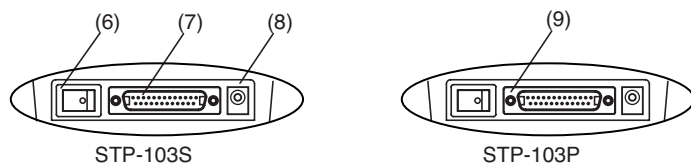
1-2. Locating the Printer

Avoid location in direct sunlight or excessive heat.
Avoid or storing the printer in the place subject to excessive moisture.
Do not use or store, horizontal surface for the printer. Avoid places subject to intense vibration or shock.
Make sure that there is enough space around the printer so that it can be used easily.

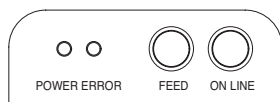
1-3. Printer Part Names



Rear View



Control Panel



1-4. Operating Control Panel

The control panel has two buttons and two lights.



Buttons

The control panel buttons perform paper feeding and on line function.

ON LINE

Press the ON LINE button to ready to receive data from the computer.

FEED

Press the FEED button once to advance paper one line. You can also press the FEED button continuously to feed paper continuously.

Feed button is valid when ON LINE button is off.

Indicator Lights

The control panel lights provide information on printer conditions.

POWER (green)

The POWER light is on when the printer power is on.

ERROR (red)

- 1) The error LED blinks fast when paper is out.
- 2) The error LED blinks when the Near End Sensor triggered.

Chapter 2. Connecting the Cable

2-1. Connecting the AC adapter to your printer

When the printer is used, use the optional AC adapter, NH36-240150-I1 for your printer.

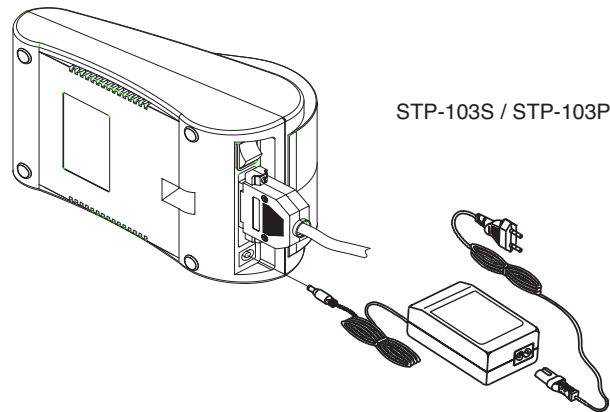
WARNING

Using an incorrect power supply may cause fire or electrical.

CAUTION

When connecting or disconnecting the power supply from the printer, make sure that the power supply is not plugged into an electrical outlet ; otherwise you may damage the power supply or the printer

1. Make sure that the printer's power switch is turned off, and that the power supply's power cord is unplugged from the electrical outlet.
2. Check the label on the power supply to make sure that the required voltage matches that of your electrical outlet.
3. Plug the power supply's DC cable connector into the printer's power connector as shown below.



4. Plug the AC adapter's power cord into an electrical outlet.

NOTE

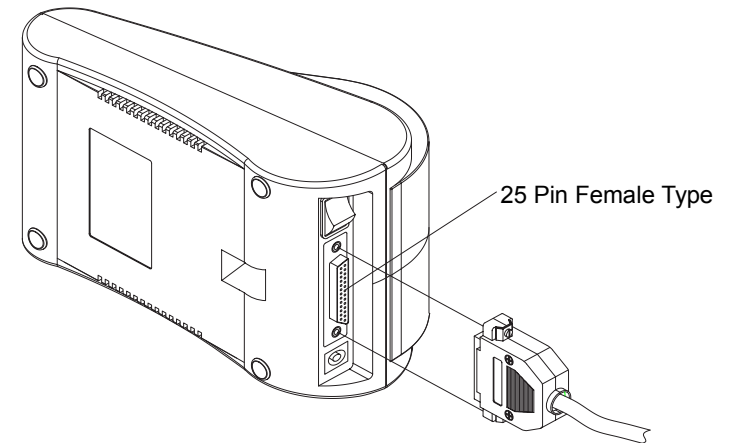
To remove the DC cable connector grasp the connector at the arrow and pull it straight out. Make sure that the main unit's power cord is unplugged before you disconnect the DC cable connector.

2-2. Connecting the printer to your Computer

STP-103S

You need an appropriate serial interface cable to connect your computer to the printer's built-in interface.

1. Make sure that both the printer and computer are turned off :
then plug the cable connector securely into the printer's interface connector.
2. Tighten the screws on both sides of the cable connector.



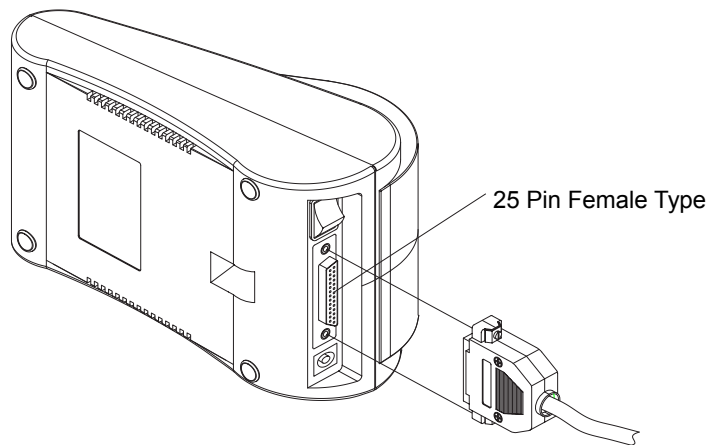
3. Plug the other end of the cable into the computer.

2-2. Connecting the printer to your Computer

STP-103P

You need an appropriate parallel interface cable to connect your computer to the printer's built-in interface.

1. Make sure that both the printer and computer are turned off :
then plug the cable connector securely into the printer's interface connector.
2. Tighten the screws on both sides of the cable connector.



3. Plug the other end of the cable into the computer.

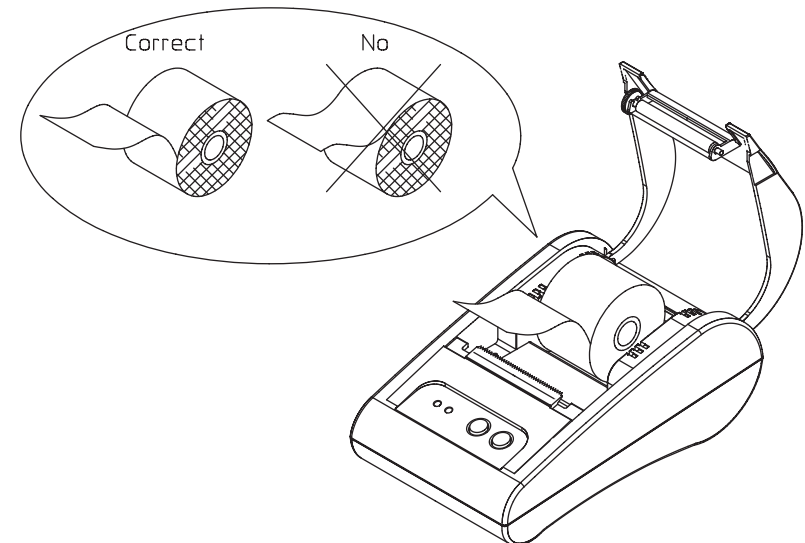
Chapter 3. Installing the Paper Roll

Use a paper roll that matches the specifications.

NOTE

The printer must be turned off before installing the paper roll.

1. Open the printer cover and remove the used paper roll core if there is one.
2. Insert the paper roll as shown below.



3. Pull out the paper roll until the paper comes out from the top of the printer. Then close the printer cover.
4. Turn on the Printer.

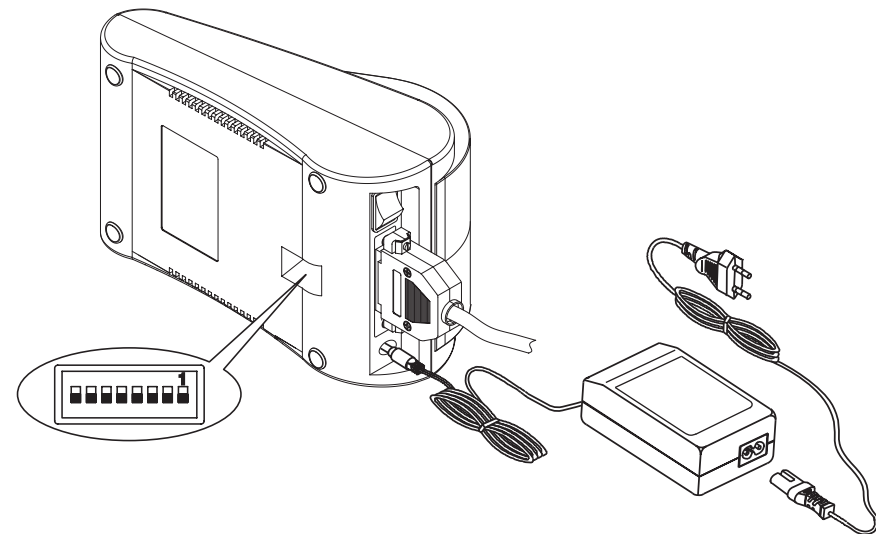
Chapter 4. Setting the DIP Switches

CAUTION

Turn off the printer while setting the DIP switch to prevent an electrical short, which can damage the printer.

You can change your interface and printer density settings by changing the DIP switch setting.

1. Make sure the printer is turned off.
2. There are a switch. Notice that ON is marked on each set of switches.
Use tweezers or another narrow tool to move the switches.



3. Use the following tables to set the DIP switches.

DIP Switch Functions

| BPS | SW1 | SW2 | SW3 | Default |
|------------|-----|-----|-----|---------|
| 2400 bps | On | Off | Off | 9600 |
| 4800 bps | Off | On | Off | |
| 9600 bps | Off | Off | On | |
| 19200 bps | On | Off | On | |
| 38400 bps | On | On | Off | |
| 57600 bps | Off | On | On | |
| 115200 bps | On | On | On | |

| SW | Function | On | Off | Default |
|-----|-------------------|----------|----------|-------------------|
| SW4 | Density | Dark | Normal | Normal |
| SW5 | Handshaking | Xon/Xoff | RTS/CTS | RTS/CTS (DTR/DSR) |
| SW8 | Firmware Download | Download | Printing | Printing |

| SW7 | | SW6 | | Default |
|----------|---------|-----|---------|------------------|
| Language | | CPL | | |
| On | English | On | 24 | English 32CPL |
| | | Off | 32 | |
| Off | Korean | On | Johap | |
| | | Off | Wansung | |

Chapter 5. Running the Self-test

1. Self-test printing

1) Starting the self test

To start printing the self-test on a paper roll, hold down the PAPER FEED button and turn on the printer with the cover closed. The self-test prints the current printer settings, which provide the following information :

- control software version
- dip switch state

2) Standby state

After printing the current printer status, the printer prints the message "Please press the FEED BUTTON.". The LED indicator blinks and the printer enter the test printing standby state.
Press the FEED BUTTON to start test printing.

2. Ending the self-test

After a number of lines are printed, the printer indicates the end of the self-test by printing "** TEST COMPLETED **".
If the self-test is not completed, then you must reboot your printer.

Chapter 6. Hexadecimal Dumping

This feature allows experienced users to see exactly what data is coming to the printer. This can be useful in finding software problems. When you turn on the hexadecimal dump function, the printer prints all commands and data in hexadecimal format along with a guide section to help you find specific commands.

To use the hexadecimal dump function, follow these steps:

1. After you make sure that the printer is off. Close the cover.
2. Turn on the printer, while holding down the FEED button and ONLINE button.
3. Then the printer enters the hexadecimal dump mode.
4. Run any software program that sends data to the printer. The printer will print all the codes it receives in a two-column format. The first column contains the hexadecimal codes and the second column gives the ASCII characters that corresponds to the codes.

| | | | | | | | | |
|----|----|----|----|----|----|----|----|-----------------|
| 1B | 21 | 00 | 1B | 26 | 02 | 40 | 40 | . ! . . & . @ @ |
| 1B | 25 | 01 | 1B | 63 | 34 | 00 | 1B | . % . . c4 . . |
| 41 | 42 | 43 | 44 | 45 | 46 | 47 | 48 | ABCDEFGH |

- A period (.) is printed for each code that has no ASCII equivalent.
- During the hex dumping, any commands other than **DEL EOT** and **DLE ENQ** do not function.

5. When the printing finishes, turn off the printer.
6. Turn on the printer and then the hexadecimal mode is off.

Chapter 7. Code Table

The following pages show the character code tables. To find the character corresponding to a hexadecimal number, count across the top of the table for the For example, 4A=J.

| | HEX | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | A | B | C | D | E | F |
|-----|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| HEX | BIN | 0000 | 0001 | 0010 | 0011 | 0100 | 0101 | 0110 | 0111 | 1000 | 1001 | 1010 | 1011 | 1100 | 1101 | 1110 | 1111 |
| 0 | 0000 | NUL | DLE | SP | 0 | @ | P | | p | Ç | É | á | ■ | Ł | „ | α | ≡ |
| 1 | 0001 | | XON | ! | 1 | A | Q | a | q | ü | æ | í | ■ | Ł | τ | β | ± |
| 2 | 0010 | | | " | 2 | B | R | b | r | é | Æ | ó | ■ | Ł | τ | Γ | ≤ |
| 3 | 0010 | | XOFF | # | 3 | C | S | c | s | à | ô | ú | ■ | Ł | π | π | ≥ |
| 4 | 0100 | EQT | | \$ | 4 | D | T | d | t | ä | ö | ñ | Ł | Ł | Σ | | ∫ |
| 5 | 0101 | ENQ | | % | 5 | E | U | e | u | à | ò | Ñ | Ł | Ł | F | σ | ∫ |
| 6 | 0110 | | | & | 6 | F | V | f | v | á | û | ■ | Ł | Ł | μ | ÷ | |
| 7 | 0111 | | | ' | 7 | G | W | g | w | ç | ù | ■ | Ł | Ł | τ | ≈ | |
| 8 | 1000 | BS | CAN | (| 8 | H | X | h | x | è | ÿ | ¿ | Ł | Ł | Φ | ° | |
| 9 | 1001 | HT | |) | 9 | I | Y | i | y | ë | ö | ■ | Ł | Ł | θ | • | |
| A | 1010 | LF | | * | : | J | Z | j | z | è | Ü | ■ | Ł | Ł | Ω | • | |
| B | 1011 | | ESC | + | ; | K | [| k | { | ï | ç | 1/2 | Ł | Ł | δ | √ | |
| C | 1100 | FF | FS | , | < | L | \ | l | ; | í | £ | 1/4 | Ł | Ł | ∞ | n | |
| D | 1101 | CR | GS | - | = | M |] | m | } | ï | ¥ | ■ | Ł | Ł | φ | 2 | |
| E | 1110 | | | . | > | N | ~ | n | ~ | Ä | Pt | « | Ł | Ł | ∈ | ■ | |
| F | 1111 | | | / | ? | O | — | o | SP | À | f | » | Ł | Ł | ∩ | SP | |

PC437 : USA, Standard Europe

| | HEX | 8 | 9 | A | B | C | D | E | F |
|-----|------|------|------|------|------|------|------|------|------|
| HEX | BIN | 1000 | 1001 | 1010 | 1011 | 1100 | 1101 | 1110 | 1111 |
| 0 | 0000 | — | ┌ | SP | — | タ | ミ | 二 | × |
| 1 | 0001 | — | ┐ | 。 | ア | チ | ム | ト | 円 |
| 2 | 0010 | — | └ | 「 | イ | ツ | メ | 士 | 年 |
| 3 | 0010 | — | ┘ | 」 | ウ | テ | モ | コ | 月 |
| 4 | 0100 | — | 、 | エ | ト | ヤ | ■ | 日 | |
| 5 | 0101 | — | ・ | オ | ナ | ユ | ■ | 時 | |
| 6 | 0110 | — | ヲ | カ | ニ | ヨ | ■ | 分 | |
| 7 | 0111 | — | ア | キ | ヌ | ラ | ■ | 秒 | |
| 8 | 1000 | ┌ | 「 | イ | ク | ネ | リ | ♠ | 〒 |
| 9 | 1001 | ┐ | 」 | ウ | ケ | ノ | ル | ♥ | 市 |
| A | 1010 | └ | 「 | エ | コ | ハ | レ | ♦ | 区 |
| B | 1011 | ┘ | 」 | オ | サ | ヒ | ロ | ♣ | 町 |
| C | 1100 | ┌ | 「 | ヤ | シ | フ | ワ | ● | 村 |
| D | 1101 | ┐ | 」 | ユ | ス | ヒ | シ | ○ | 人 |
| E | 1110 | └ | 」 | ヨ | セ | ホ | ・ | ／ | ■ |
| F | 1111 | ┘ | 」 | ソ | マ | ・ | ／ | ＼ | SP |

Page1 : KATAKANA

| | HEX | 8 | 9 | A | B | C | D | E | F |
|-----|------|------|------|------|------|------|------|------|------|
| HEX | BIN | 1000 | 1001 | 1010 | 1011 | 1100 | 1101 | 1110 | 1111 |
| 0 | 0000 | Ç | É | á | ■ | Ł | Š | Ó | — |
| | | 128 | 144 | 160 | 176 | 192 | 208 | 224 | 240 |
| 1 | 0001 | ü | æ | í | ▯ | ┘ | Đ | β | ± |
| | | 129 | 145 | 161 | 177 | 193 | 209 | 225 | 241 |
| 2 | 0010 | é | Æ | ó | ▯ | ┘ | É | Ô | = |
| | | 130 | 146 | 162 | 178 | 194 | 210 | 226 | 242 |
| 3 | 0010 | â | ô | ú | | ┘ | È | Ò | 3/4 |
| | | 131 | 147 | 163 | 179 | 195 | 211 | 227 | 243 |
| 4 | 0100 | ä | ö | ñ | ┘ | — | È | õ | |
| | | 132 | 148 | 164 | 180 | 196 | 212 | 228 | 244 |
| 5 | 0101 | à | ò | Ñ | Á | + | i | Õ | § |
| | | 133 | 149 | 165 | 181 | 197 | 213 | 229 | 245 |
| 6 | 0110 | â | û | ª | Â | ã | f | u | ÷ |
| | | 134 | 150 | 166 | 182 | 198 | 214 | 230 | 246 |
| 7 | 0111 | ç | ù | º | À | Ã | î | b | ˆ |
| | | 135 | 151 | 167 | 183 | 199 | 215 | 231 | 247 |
| 8 | 1000 | ê | ÿ | ¿ | © | Ł | ÿ | p | ° |
| | | 136 | 152 | 168 | 184 | 200 | 216 | 232 | 249 |
| 9 | 1001 | ë | ö | ® | ≡ | ┘ | ┘ | Ú | ˆ |
| | | 137 | 153 | 169 | 185 | 201 | 217 | 233 | 249 |
| A | 1010 | è | Ü | ¬ | | ┘ | ┘ | Û | • |
| | | 138 | 154 | 170 | 186 | 202 | 218 | 234 | 250 |
| B | 1011 | ï | ø | 1/2 | ┘ | ┘ | ■ | Ü | 1 |
| | | 139 | 155 | 171 | 187 | 203 | 219 | 235 | 251 |
| C | 1100 | î | £ | 1/4 | ┘ | ┘ | ■ | ý | 3 |
| | | 140 | 156 | 172 | 188 | 204 | 220 | 236 | 252 |
| D | 1101 | ì | Ø | i | ¢ | = | ¡ | Ý | 2 |
| | | 141 | 157 | 173 | 189 | 205 | 221 | 237 | 253 |
| E | 1110 | Ä | X | « | ¥ | † | ì | — | ▪ |
| | | 142 | 158 | 174 | 190 | 206 | 222 | 238 | 254 |
| F | 1111 | Å | f | » | ┘ | □ | ■ | ’ | SP |
| | | 143 | 159 | 175 | 191 | 207 | 223 | 239 | 255 |

PC850 : Multilingual

| | HEX | 8 | 9 | A | B | C | D | E | F |
|-----|------|------|------|------|------|------|------|------|------|
| HEX | BIN | 1000 | 1001 | 1010 | 1011 | 1100 | 1101 | 1110 | 1111 |
| 0 | 0000 | Ç | É | á | ■ | Ł | ┘ | α | |
| | | 128 | 144 | 160 | 176 | 192 | 208 | 224 | 240 |
| 1 | 0001 | ü | À | í | ▯ | ┘ | ┘ | β | ± |
| | | 129 | 145 | 161 | 177 | 193 | 209 | 225 | 241 |
| 2 | 0010 | é | É | ó | ▯ | ┘ | ┘ | Γ | ≤ |
| | | 130 | 146 | 162 | 178 | 194 | 210 | 226 | 242 |
| 3 | 0010 | â | ô | ú | | ┘ | | π | ≥ |
| | | 131 | 147 | 163 | 179 | 195 | 211 | 227 | 243 |
| 4 | 0100 | ä | ö | ñ | ┘ | — | Ł | Σ | ∫ |
| | | 132 | 148 | 164 | 180 | 196 | 212 | 228 | 244 |
| 5 | 0101 | à | ò | Ñ | ┘ | + | F | σ | |
| | | 133 | 149 | 165 | 181 | 197 | 213 | 229 | 245 |
| 6 | 0110 | Á | ú | ª | ≡ | ┘ | | μ | ÷ |
| | | 134 | 150 | 166 | 182 | 198 | 214 | 230 | 246 |
| 7 | 0111 | ç | ù | º | | ┘ | † | τ | ≈ |
| | | 135 | 151 | 167 | 183 | 199 | 215 | 231 | 247 |
| 8 | 1000 | ê | ì | ¿ | | Ł | ≡ | Φ | ° |
| | | 136 | 152 | 168 | 184 | 200 | 216 | 232 | 249 |
| 9 | 1001 | Ê | ö | Ò | ≡ | ┘ | ┘ | θ | • |
| | | 137 | 153 | 169 | 185 | 201 | 217 | 233 | 249 |
| A | 1010 | è | Ü | ¬ | | ┘ | ┘ | Ω | • |
| | | 138 | 154 | 170 | 186 | 202 | 218 | 234 | 250 |
| B | 1011 | í | ç | 1/2 | ┘ | ┘ | ■ | δ | |
| | | 139 | 155 | 171 | 187 | 203 | 219 | 235 | 251 |
| C | 1100 | Ò | £ | 1/4 | ┘ | ┘ | ■ | ∞ | n |
| | | 140 | 156 | 172 | 188 | 204 | 220 | 236 | 252 |
| D | 1101 | ì | Ù | i | | = | ┘ | φ | 2 |
| | | 141 | 157 | 173 | 189 | 205 | 221 | 237 | 253 |
| E | 1110 | Ã | Pt | « | ┘ | † | ┘ | ∈ | ▪ |
| | | 142 | 158 | 174 | 190 | 206 | 222 | 238 | 254 |
| F | 1111 | Â | Ó | » | ┘ | ┘ | ■ | ∩ | SP |
| | | 143 | 159 | 175 | 191 | 207 | 223 | 239 | 255 |

PC860 : Portuguese

| | HEX | 8 | 9 | A | B | C | D | E | F |
|-----|------|------|------|------|------|------|------|------|------|
| HEX | BIN | 1000 | 1001 | 1010 | 1011 | 1100 | 1101 | 1110 | 1111 |
| 0 | 0000 | Ç | É | Ì | ■ | Ł | ⌚ | α | |
| | | 128 | 144 | 160 | 176 | 192 | 208 | 224 | 240 |
| 1 | 0001 | Ü | Ê | Í | ▯ | ± | ⌚ | β | ± |
| | | 129 | 145 | 161 | 177 | 193 | 209 | 225 | 241 |
| 2 | 0010 | É | Ê | Ó | ▯ | ⌚ | ⌚ | Γ | ≥ |
| | | 130 | 146 | 162 | 178 | 194 | 210 | 226 | 242 |
| 3 | 0010 | À | Ô | Ú | Ì | ┌ | ⌚ | π | ≤ |
| | | 131 | 147 | 163 | 179 | 195 | 211 | 227 | 243 |
| 4 | 0100 | Â | Ë | ˆ | † | — | Ł | Σ | ∫ |
| | | 132 | 148 | 164 | 180 | 196 | 212 | 228 | 244 |
| 5 | 0101 | À | Ï | ˆ | † | + | F | σ | ∫ |
| | | 133 | 149 | 165 | 181 | 197 | 213 | 229 | 245 |
| 6 | 0110 | | Û | ³ | † | ƒ | ⌚ | μ | ÷ |
| | | 134 | 150 | 166 | 182 | 198 | 214 | 230 | 246 |
| 7 | 0111 | Ç | Ù | — | ⌚ | ⌚ | ⌚ | τ | ≈ |
| | | 135 | 151 | 167 | 183 | 199 | 215 | 231 | 247 |
| 8 | 1000 | Ê | Ï | Î | ⌚ | ⌚ | ⌚ | Φ | ° |
| | | 136 | 152 | 168 | 184 | 200 | 216 | 232 | 249 |
| 9 | 1001 | Ë | Ö | ˆ | ⌚ | ⌚ | ⌚ | θ | • |
| | | 137 | 153 | 169 | 185 | 201 | 217 | 233 | 249 |
| A | 1010 | È | Ü | ˆ | ⌚ | ⌚ | ⌚ | Ω | • |
| | | 138 | 154 | 170 | 186 | 202 | 218 | 234 | 250 |
| B | 1011 | Ï | ø | 1/2 | ⌚ | ⌚ | ■ | δ | |
| | | 139 | 155 | 171 | 187 | 203 | 219 | 235 | 251 |
| C | 1100 | Î | £ | 1/4 | ⌚ | ⌚ | ■ | ∞ | n |
| | | 140 | 156 | 172 | 188 | 204 | 220 | 236 | 252 |
| D | 1101 | = | Ù | 3/4 | ⌚ | = | ■ | φ | ² |
| | | 141 | 157 | 173 | 189 | 205 | 221 | 237 | 253 |
| E | 1110 | À | Û | « | ⌚ | ⌚ | ■ | ▪ | |
| | | 142 | 158 | 174 | 190 | 206 | 222 | 238 | 254 |
| F | 1111 | § | f | » | ⌚ | ⌚ | ■ | SP | |
| | | 143 | 159 | 175 | 191 | 207 | 223 | 239 | 255 |

PC863 : Canadian – French

| | HEX | 8 | 9 | A | B | C | D | E | F |
|-----|------|------|------|------|------|------|------|------|------|
| HEX | BIN | 1000 | 1001 | 1010 | 1011 | 1100 | 1101 | 1110 | 1111 |
| 0 | 0000 | Ç | É | Á | ■ | Ł | ⌚ | α | |
| | | 128 | 144 | 160 | 176 | 192 | 208 | 224 | 240 |
| 1 | 0001 | Ü | æ | Í | ▯ | ± | ⌚ | β | ± |
| | | 129 | 145 | 161 | 177 | 193 | 209 | 225 | 241 |
| 2 | 0010 | É | Æ | Ó | ▯ | ⌚ | ⌚ | Γ | ≥ |
| | | 130 | 146 | 162 | 178 | 194 | 210 | 226 | 242 |
| 3 | 0010 | À | ô | Ú | Ì | ┌ | ⌚ | π | ≤ |
| | | 131 | 147 | 163 | 179 | 195 | 211 | 227 | 243 |
| 4 | 0100 | ä | ö | ñ | † | — | Ł | Σ | ∫ |
| | | 132 | 148 | 164 | 180 | 196 | 212 | 228 | 244 |
| 5 | 0101 | à | ò | Ñ | † | + | F | σ | ∫ |
| | | 133 | 149 | 165 | 181 | 197 | 213 | 229 | 245 |
| 6 | 0110 | å | û | ª | † | ƒ | ⌚ | μ | ÷ |
| | | 134 | 150 | 166 | 182 | 198 | 214 | 230 | 246 |
| 7 | 0111 | Ç | ù | º | ⌚ | ⌚ | ⌚ | τ | ≈ |
| | | 135 | 151 | 167 | 183 | 199 | 215 | 231 | 247 |
| 8 | 1000 | ê | ÿ | ¿ | ⌚ | ⌚ | ⌚ | Φ | ° |
| | | 136 | 152 | 168 | 184 | 200 | 216 | 232 | 249 |
| 9 | 1001 | ë | Ö | ˆ | ⌚ | ⌚ | ⌚ | θ | • |
| | | 137 | 153 | 169 | 185 | 201 | 217 | 233 | 249 |
| A | 1010 | è | Ü | ˆ | ⌚ | ⌚ | ⌚ | Ω | • |
| | | 138 | 154 | 170 | 186 | 202 | 218 | 234 | 250 |
| B | 1011 | ï | ø | 1/2 | ⌚ | ⌚ | ■ | δ | |
| | | 139 | 155 | 171 | 187 | 203 | 219 | 235 | 251 |
| C | 1100 | î | £ | 1/4 | ⌚ | ⌚ | ■ | ∞ | n |
| | | 140 | 156 | 172 | 188 | 204 | 220 | 236 | 252 |
| D | 1101 | ì | Ø | ı | ⌚ | = | ■ | φ | ² |
| | | 141 | 157 | 173 | 189 | 205 | 221 | 237 | 253 |
| E | 1110 | Ä | Pt | « | ⌚ | ⌚ | ■ | ∈ | ▪ |
| | | 142 | 158 | 174 | 190 | 206 | 222 | 238 | 254 |
| F | 1111 | Å | f | œ | ⌚ | ⌚ | ■ | ∩ | SP |
| | | 143 | 159 | 175 | 191 | 207 | 223 | 239 | 255 |

PC865 : Nordic

| | HEX | B | 8 | A | B | C | D | E | F |
|-----|------|-------|---------|--------|-------|-------|-------|-------|---------|
| HEX | BIN | 1000 | 1001 | 1010 | 1011 | 1100 | 1101 | 1110 | 1111 |
| 0 | 0000 | Ç 128 | É 144 | á 160 | ■ 176 | Ł 192 | ð 208 | ó 224 | — 240 |
| 1 | 0001 | ü 129 | æ 145 | æz 161 | ■ 177 | Ł 193 | ð 209 | ± 225 | ± 241 |
| 2 | 0010 | š 130 | Æ 146 | ó 162 | ■ 178 | Ł 194 | É 210 | ó 226 | = 242 |
| 3 | 0011 | ā 131 | ô 147 | ú 163 | l 179 | Ł 195 | É 211 | ó 227 | 3/4 243 |
| 4 | 0100 | ā 132 | ô 148 | - 164 | l 180 | Ł 196 | É 212 | ó 228 | 1 244 |
| 5 | 0101 | ā 133 | ô 149 | • 165 | Ā 181 | Ł 197 | É 213 | ó 229 | Ī 245 |
| 6 | 0110 | ā 134 | ô 150 | • 166 | Ā 182 | Ł 198 | É 214 | ó 230 | + 246 |
| 7 | 0111 | ç 135 | û 151 | — 167 | Ā 183 | Ł 199 | É 215 | ó 231 | • 247 |
| 8 | 1000 | ā 136 | ô 152 | Ī 168 | Ī 184 | Ł 200 | É 216 | ó 232 | • 248 |
| 9 | 1001 | ā 137 | ô 153 | Ī 169 | Ī 185 | Ł 201 | É 217 | ó 233 | • 249 |
| A | 1010 | ā 138 | ô 154 | Ī 170 | Ī 186 | Ł 202 | É 218 | ó 234 | • 250 |
| B | 1011 | ī 139 | 1/2 155 | 171 | 187 | 203 | 219 | 235 | 251 |
| C | 1100 | ī 140 | 1/4 156 | 172 | 188 | 204 | 220 | 236 | 252 |
| D | 1101 | ī 141 | 3/4 157 | 173 | 189 | 205 | 221 | 237 | 253 |
| E | 1110 | Ā 142 | x 158 | • 174 | • 190 | 206 | 222 | 238 | 254 |
| F | 1111 | Ā 143 | f 159 | • 175 | □ 191 | 207 | 223 | 239 | SP 255 |

PC858: Euro

| | HEX | 8 | 9 | A | B | C | D | E | F |
|-----|------|--------|--------|--------|--------|--------|--------|--------|--------|
| HEX | BIN | 1000 | 1001 | 1010 | 1011 | 1100 | 1101 | 1110 | 1111 |
| 0 | 0000 | SP 128 | SP 144 | SP 160 | SP 176 | SP 192 | SP 208 | SP 224 | SP 240 |
| 1 | 0001 | SP 129 | SP 145 | SP 161 | SP 177 | SP 193 | SP 209 | SP 225 | SP 241 |
| 2 | 0010 | SP 130 | SP 146 | SP 162 | SP 178 | SP 194 | SP 210 | SP 226 | SP 242 |
| 3 | 0010 | SP 131 | SP 147 | SP 163 | SP 179 | SP 195 | SP 211 | SP 227 | SP 243 |
| 4 | 0100 | SP 132 | SP 148 | SP 164 | SP 180 | SP 196 | SP 212 | SP 228 | SP 244 |
| 5 | 0101 | SP 133 | SP 149 | SP 165 | SP 181 | SP 197 | SP 213 | SP 229 | SP 245 |
| 6 | 0110 | SP 134 | SP 150 | SP 166 | SP 182 | SP 198 | SP 214 | SP 230 | SP 246 |
| 7 | 0111 | SP 135 | SP 151 | SP 167 | SP 183 | SP 199 | SP 215 | SP 231 | SP 247 |
| 8 | 1000 | SP 136 | SP 152 | SP 168 | SP 184 | SP 200 | SP 216 | SP 232 | SP 248 |
| 9 | 1001 | SP 137 | SP 153 | SP 169 | SP 185 | SP 201 | SP 217 | SP 233 | SP 249 |
| A | 1010 | SP 138 | SP 154 | SP 170 | SP 186 | SP 202 | SP 218 | SP 234 | SP 250 |
| B | 1011 | SP 139 | SP 155 | SP 171 | SP 187 | SP 203 | SP 219 | SP 235 | SP 251 |
| C | 1100 | SP 140 | SP 156 | SP 172 | SP 188 | SP 204 | SP 220 | SP 236 | SP 252 |
| D | 1101 | SP 141 | SP 157 | SP 173 | SP 189 | SP 205 | SP 221 | SP 237 | SP 253 |
| E | 1110 | SP 142 | SP 158 | SP 174 | SP 190 | SP 206 | SP 222 | SP 238 | SP 254 |
| F | 1111 | SP 143 | SP 159 | SP 175 | SP 191 | SP 207 | SP 223 | SP 239 | SP 255 |

Space Page

Chapter 8. Functions

The commands listed in the table below are available for control of the printer.

Commands

| Command | Name | Command Classification | | Standard Mode |
|---------|--|------------------------|---------|---------------|
| | | Execution | Setting | |
| HT | Horizontal tab | ○ | | ○ |
| LF | Print and line feed | ○ | | ○ |
| CR | Print and carriage return | ○ | | ○ |
| DLE EOT | Real-time status transmission | ○ | | ○ |
| DLE ENQ | Real-time request to printer | ○ | | ○ |
| ESC SP | Set right-side character spacing | | ○ | ○ |
| ESC ! | Select print mode(s) | | ○ | ○ |
| ESC \$ | Set absolute print position | ○ | | ○ |
| ESC % | Select/cancel user-defined character set | | ○ | ○ |
| ESC & | Define user-defined characters | | ○ | ○ |
| ESC * | Select bit-image mode | ○ | | ○ |
| ESC - | Turn underline mode on/off | | ○ | ○ |
| ESC 2 | Select 1/6-inch line spacing | | ○ | ○ |
| ESC 3 | Set line spacing | | ○ | ○ |
| ESC = | Select peripheral device | | ○ | ○ |
| ESC ? | Cancel user-defined characters | | ○ | ○ |
| ESC @ | Initialize printer | ○ | ○ | ○ |
| ESC D | Set horizontal tab positions | | ○ | ○ |
| ESC E | Turn emphasized mode on/off | | ○ | ○ |
| ESC J | Print and feed paper | ○ | | ○ |
| ESC R | Select an international character set | | ○ | ○ |
| ESC V | Turn 90 clockwise rotation mode on/off | | ○ | ○ |
| ESC \ | Set relative print position | ○ | | ○ |
| ESC a | Select justification | | | ○ |

| Country | ASCII code (hexadecimal) | | | | | | | | | | | | |
|------------|--------------------------|----|----|----|----|----|----|----|----|-----|-----|-----|-----|
| | Hex | 23 | 24 | 40 | 5B | 5C | 5D | 5E | 60 | 7B | 7C | 7D | 7E |
| | Dec | 35 | 36 | 64 | 91 | 92 | 93 | 94 | 96 | 123 | 124 | 125 | 126 |
| U.S.A. | # | \$ | @ | [| \ |] | ^ | ` | { | ! | } | ~ | |
| France | # | \$ | à | ° | ç | \$ | ^ | ` | é | ù | è | " | |
| Germany | # | \$ | \$ | Ä | Ö | Ü | ^ | ` | ä | ö | ü | ß | |
| U.K. | £ | \$ | @ | [| \ |] | ^ | ` | { | ! | } | ~ | |
| Denmark I | # | \$ | @ | Æ | ø | Å | ^ | ` | æ | ø | å | ~ | |
| Sweden | # | ☐ | É | Ä | Ö | Å | Ü | è | ä | ö | å | ü | |
| Italy | # | \$ | @ | ° | \ | é | ^ | ù | à | ò | è | ì | |
| Spain | Pt | \$ | @ | ı | Ñ | ı | ^ | ` | " | ñ | } | ~ | |
| Norway | # | ☐ | É | Æ | ø | Å | Ü | è | æ | ø | å | ü | |
| Denmark II | # | \$ | É | Æ | ø | Å | Ü | è | æ | ø | å | ü | |

| Command | Name | Command Classification | | Standard Mode |
|---------|---|------------------------|---------|---------------|
| | | Execution | Setting | |
| Esc c 5 | Enable/disable panel FEED buttons | | 0 | 0 |
| Esc d | Print and feed paper n lines | 0 | | 0 |
| Esc t | Select character code table | | 0 | 0 |
| Esc { | Turn upside-down printing mode on/off | | 0 | 0 |
| FS p | Print non-volatile bit image | 0 | | 0 |
| FS q | Define non-volatile bit image | | 0 | 0 |
| GS ! | Select character size | 0 | | (0) |
| GS * | Define downloaded bit image | 0 | | • |
| GS / | Print downloaded bit image | 0 | | |
| GS : | Start/end macro definition | 0 | 0 | 0 |
| GS B | Turn white/black reverse printing mode on/off | | 0 | 0 |
| GS H | Select printing position of HRI characters | | 0 | 0 |
| GS I | Transmit print ID | 0 | | 0 |
| GS L | Set left margin | | 0 | (0) |
| GS P | Set vertical and horizontal motion unite | | 0 | 0 |
| GS W | Set printing area width | | 0 | (0) |
| GS ^ | Execute macro | 0 | 0 | 0 |
| GS a | Enable/disable Automatic Status Back | 0 | 0 | 0 |
| GS b | Turn smoothing mode on/off | | 0 | 0 |
| GS f | Select font for HRI characters | | 0 | 0 |
| GS h | Set bar code height | 0 | | 0 |
| GS k | Print bar code | 0 | | (|
| GS v | Print raster bit image | | | 0 |
| GS w | Set bar code width | | 0 | 0 |

Command classification

Executing : Printer executes the command, which does not affect the following data.

Setting : Printer uses flags to make setting, and those setting affect the following data.

Standard mode

- : Enabled
- (○) : Enabled only when the command is used at the beginning of a line.
- : Enabled only when data is not present in the buffer.
- X : Disable

Chapter 9. Control Commands

Command Notation

XXXX Command

[Name] The name of the command.

[Format] The code sequence.

ASCII indicates the ASCII equivalents.

Hex indicates hexadecimal equivalents.

Decimal indicates the decimal equivalent.

[]k indicates the contents of the [] should be repeated k times.

[Range] Gives the allowable ranges for the parameters.

[Description] Describes the function of the command.

[Notes] Provides important information on setting and using the printer command, it necessary.

[Default] Gives the default values, if any, for the command parameters.

[Reference] Lists related commands.

[Example] Provides examples using the command.

The numbers followed by H are hexadecimal

The numbers followed by B are binary.

The numbers denoted by () are decimal.

Explanation of Terms

LSB Least Significant Bit

Control Commands

| HT | |
|---------------|---|
| [Name] | Horizontal tab |
| [Format] | ASCII HT |
| | Hex 09 |
| | Decimal 9 |
| [Description] | Moves the print position to the next horizontal tab position. |

| LF | |
|---------------|---|
| [Name] | Print and line feed |
| [Format] | ASCII LF |
| | Hex 0A |
| | Decimal 10 |
| [Description] | Prints the data in the print buffer and feeds one line based on the current line spacing. |

| CR | |
|---------------|--|
| [Name] | Print and carriage return. |
| [Format] | ASCII HT |
| | Hex 0D |
| | Decimal 13 |
| | |
| [Description] | When automatic line feed is enabled, this command functions the same as LF ; when automatic line feed is disabled, this command is ignored. |

| | | | | |
|------------------|--|-----|-----|---|
| DLE EOT n | | | | |
| [Name] | Real-time status transmission. | | | |
| [Format] | ASCII | DLE | EOT | n |
| | HEX | 10 | 04 | n |
| | Decimal | 16 | 4 | n |
| [Range] | 1 ≤ n ≤ 4 | | | |
| [Description] | Transmits the selected printer status specified by n in real time, according to the following parameters: n=1 : Transmit printer status. n=2 : Transmit off-line status. n=3 : Transmit error status. n=4 : transmit paper roll sensor status. | | | |

n=1 : printers status.

| Bit | Off/On | Hex | Decimal | Function |
|-----|--------|-----|---------|------------------------|
| 0 | Off | 00 | 0 | Not used. Fixed to Off |
| 1 | On | 02 | 2 | Not used. Fixed to On |
| 2 | Off | 00 | 0 | Not used. |
| 3 | Off | 00 | 0 | On-line |
| | On | 08 | 8 | Off-line |
| 4 | On | 10 | 16 | Not used. Fixed to On |
| 5-6 | - | - | - | Undefined |
| 7 | Off | 00 | 0 | Not used. Fixed to Off |

n=2 : Off-line status

| Bit | Off/On | Hex | Decimal | Function |
|-----|--------|-----|---------|--|
| 0 | Off | 00 | 0 | Not used. Fixed to off. |
| 1 | On | 02 | 2 | Not used. Fixed to on. |
| 2 | Off | 00 | 0 | Cover is closed. |
| | On | 04 | 4 | Cover is open. |
| 3 | Off | 00 | 0 | Paper is not being fed by using the PAPER FEED button. |
| | On | 08 | 8 | Paper is being fed by the PAPER FEED button. |
| 4 | On | 10 | 16 | Not used. Fixed to on. |
| 5 | Off | 00 | 0 | Not used. Fixed to off. |
| 6 | Off | 00 | 0 | Not used. Fixed to off. |
| 7 | Off | 00 | 0 | Not used. Fixed to off. |

n=3 : Error status

| Bit | Off/On | Hex | decimal | Function |
|-----|--------|-----|---------|-------------------------|
| 0 | Off | 00 | 0 | Not used. Fixed to Off. |
| 1 | On | 02 | 2 | Not used. Fixed to On. |
| 2 | - | - | - | Undefined. |
| 3 | Off | 00 | 0 | Not used. Fixed to Off. |
| 4 | On | 10 | 16 | Not used. Fixed to On. |
| 5 | Off | 00 | 0 | Not used. Fixed to Off. |
| 6 | Off | 00 | 0 | Not used. Fixed to Off. |
| 7 | Off | 00 | 0 | Not used. Fixed to Off. |

n=4 : Continuous paper sensor status

| Bit | Off/On | Hex | Decimal | Function |
|-----|---------|-----|---------|--|
| 0 | Off | 00 | 0 | Not used. Fixed to Off. |
| 1 | On | 02 | 2 | Not used. Fixed to On. |
| 2,3 | Off,Off | 00 | 0 | Paper roll near-end sensor is Off. |
| | On,On | 0C | 12 | Paper roll near-end sensor is On. |
| 4 | On | 10 | 16 | Not used. Fixed to On. |
| 5,6 | Off | 00 | 0 | Paper roll sensor. Paper present. |
| | On | 60 | 96 | Paper roll end detected by paper roll sensor |
| 7 | Off | 00 | 0 | Not used. Fixed to Off. |

DLE ENQ n

| | | | | |
|---------------|---|-----|-----|---|
| [Name] | Real time request to printer | | | |
| [Format] | ASCII | DLE | ENQ | n |
| | HEX | 10 | 05 | n |
| | DECIMAL | 16 | 5 | n |
| [Range] | 1 ≤ n ≤ 2 | | | |
| [Description] | Respond to a request from the host computer. n specifies the requests as follows | | | |
| n | Request | | | |
| 1 | Recover from an error and restart printing from the line where the error occurred | | | |
| 2 | Recover from an error after clearing the receive and print buffers | | | |

ESC SP n

| | | | | |
|---------------|--|-----|----|---|
| [Name] | Set right-side character spacing | | | |
| [Format] | ASCII | ESC | SP | n |
| | Hex | 1B | 20 | n |
| | Decimal | 27 | 32 | n |
| [Range] | 0 ≤ n ≤ 255 | | | |
| [Description] | Sets the character spacing for the right side of the character to [n × horizontal or vertical motion units]. | | | |

ESC ! n

| | | | | |
|---------------|---|-----|----|----------|
| [Name] | Select print mode(s) | | | |
| [Format] | ASCII | ESC | ! | <i>n</i> |
| | Hex | 1B | 21 | <i>n</i> |
| | Decimal | 27 | 33 | <i>n</i> |
| [Range] | $0 \leq n \leq 255$ | | | |
| [Description] | Selects print mode(s) using <i>n</i> as following table in next page. | | | |

| Bit | Off/On | Hex | Decimal | Function |
|-----|--------|-----|---------|----------------------------------|
| 0 | Off | 00 | 0 | 24 character (font A : 12 × 24) |
| | On | 01 | 1 | 42 character (font B : 9 × 24) |
| 1 | Off | 00 | 0 | Undefined |
| | On | 02 | 2 | 32 character (font A : 12 × 24) |
| 2 | - | - | - | Undefined |
| | | | | |
| 3 | Off | 00 | 0 | Emphasized mode not selected. |
| | On | 08 | 8 | Emphasized mode selected. |
| 4 | Off | 00 | 0 | Double-height mode not selected. |
| | On | 10 | 16 | Double-height mode selected. |
| 5 | Off | 00 | 0 | Double-width mode not selected. |
| | On | 20 | 32 | Double-width mode selected. |
| 6 | - | - | - | Undefined. |
| | | | | |
| 7 | Off | 00 | 0 | Underline mode not selected. |
| | On | 80 | 128 | Underline mode selected. |

ESC \$ nL nH

| | | | | | |
|---------------|--|-----|----|-----------|-----------|
| [Name] | Set absolute print position | | | | |
| [Format] | ASCII | ESC | \$ | <i>nL</i> | <i>nH</i> |
| | Hex | 1B | 24 | <i>nL</i> | <i>nH</i> |
| | Decimal | 27 | 36 | <i>nL</i> | <i>nH</i> |
| [Range] | $0 \leq nL \leq 255$ $0 \leq nH \leq 255$ | | | | |
| [Description] | Sets the distance from the beginning of the line to the position at which subsequent characters are to be printed. The distance from the beginning of the line to the print position is $[(nL + nH \times 256) \times (\text{vertical or horizontal motion unit})]$ inches. | | | | |

ESC % n

| | | | | |
|---------------|---|-----|----|----------|
| [Name] | Select/cancel user-defined character set | | | |
| [Format] | ASCII | ESC | % | <i>n</i> |
| | Hex | 1B | 25 | <i>n</i> |
| | Decimal | 27 | 37 | <i>n</i> |
| [Range] | $0 \leq n \leq 255$ | | | |
| [Description] | Selects or cancels the user-defined character set. When the Least Significant Bit(LSB) of <i>n</i> is 0, the user-defined Character set is canceled. When the LSB of <i>n</i> is 1, the user-defined character set is selected. | | | |

ESC & y c1 c2 [x1 d1... d(y × x1)]...[xk d1...d(y × xk)]

| | | | | |
|---------------|---|-------|--|--|
| [Name] | Define user-defined characters | | | |
| [Format] | ASCII | ESC | & y c1 c2 [x1 d1... d(y × x1)]...[xk d1...d(y × xk)] | |
| | Hex | 1B 26 | y c1 c2 [x1 d1... d(y × x1)]...[xk d1...d(y × xk)] | |
| | Decimal | 27 38 | y c1 c2 [x1 d1... d(y × x1)]...[xk d1...d(y × xk)] | |
| [Range] | y = 3 $32 \leq c1 \leq c2 \leq 126$ $0 \leq x \leq 12$ (Font A (12×24)) $0 \leq x \leq 9$ (Font B (9×24)) $0 \leq d1... d(y \times xk) \leq 255$ | | | |
| [Description] | Defines user-defined characters. <i>y</i> specifies the number of bytes in the vertical direction. <i>C1</i> specifies the beginning character code for the definition, and <i>c2</i> Specifies the final code. <i>x</i> specifies the beginning character code for the definition, and <i>c2</i> specifies the final code. | | | |

ESC * m nL nH d1... dk

| | | | | | |
|---------------|---|-----|----|----------|-------------------------------------|
| [Name] | Select bit-image mode | | | | |
| [Format] | ASCII | ESC | * | <i>m</i> | <i>nL</i> <i>nH</i> <i>d1... dk</i> |
| | Hex | 1B | 2A | <i>m</i> | <i>nL</i> <i>nH</i> <i>d1... dk</i> |
| | Decimal | 27 | 42 | <i>m</i> | <i>nL</i> <i>nH</i> <i>d1... dk</i> |
| [Range] | <i>m</i> = 0, 1, 32, 33 $0 \leq nL \leq 255$, $0 \leq nH \leq 3$, $0 \leq d \leq 255$ | | | | |
| [Description] | Selects a bit-image mode using <i>m</i> for the number of dots specified by <i>nL</i> and <i>nH</i> , as follows: | | | | |

| m | Mode | Vertical Direction | | Horizontal Direction(*1) | |
|----|-----------------------|--------------------|--------------|--------------------------|---------------------------------|
| | | Number of Dots | Dots Density | Dots Density | Number of Data (k) |
| 0 | 8-dot single-density | 8 | 67 DPI | 100 DPI | $nL + nH \times 256$ |
| 1 | 8-dot double-density | 8 | 67 DPI | 200 DPI | $nL + nH \times 256$ |
| 32 | 24-dot single-density | 24 | 200 DPI | 100 DPI | $(nL + nH \times 256) \times 3$ |
| 33 | 24-dot double-density | 24 | 200 DPI | 200 DPI | $(nL + nH \times 256) \times 3$ |

ESC - n

| | | | | |
|---------------|---|-----|----|----------|
| [Name] | Turn underline mode on/off | | | |
| [Format] | ASCII | ESC | - | <i>n</i> |
| | Hex | 1B | 2D | <i>n</i> |
| | Decimal | 27 | 45 | <i>n</i> |
| [Range] | $0 \leq n \leq 2$, $48 \leq n \leq 50$ | | | |
| [Description] | Turns underline mode on or off, based on the following values of <i>n</i> : | | | |

| <i>n</i> | Function |
|----------|---------------------------------------|
| 0,48 | Turns off underline mode |
| 1,49 | Turns off underline mode(1-dot thick) |
| 2,50 | Turns off underline mode(2-dot thick) |

ESC 2

[Name] Select 1/6-inch line spacing
 [Format] ASCII ESC 2
 Hex 1B 32
 Decimal 27 50
 [Description] Selects 1/6-inch line spacing.

ESC 3 n

[Name] Set line spacing
 [Format] ASCII ESC 3 *n*
 Hex 1B 33 *n*
 Decimal 27 51 *n*
 [Range] Sets the line spacing to [*n* X (vertical or horizontal motion unit)] inches.
 [Description] $0 \leq n \leq 255$

ESC = n

[Name] Select peripheral device
 [Format] ASCII ESC = *n*
 Hex 1B 3D *n*
 Decimal 27 61 *n*
 [Range] $0 \leq n \leq 255$
 [Description] Selects the device to which the host computer sends data, using *n* as follows:

| Bit | Off/On | Hex | Decimal | Function |
|-----|--------|-----|---------|-------------------|
| 0 | Off | 00 | 0 | Printer disabled. |
| | On | 01 | 1 | Printer enabled. |
| 1 | - | - | - | Undefined. |
| 2 | - | - | - | Undefined. |
| 3 | - | - | - | Undefined. |
| 4 | - | - | - | Undefined. |
| 5 | - | - | - | Undefined. |
| 6 | - | - | - | Undefined. |
| 7 | - | - | - | Undefined. |

ESC ? n

[Name] Cancel user-defined characters
 [Format] ASCII ESC ? *n*
 Hex 1B 3F *n*
 Decimal 27 63 *n*
 [Range] $32 \leq n \leq 126$
 [Description] Cancels user-defined characters.

ESC @

[Name] Initialize printer
 [Format] ASCII ESC @
 Hex 1B 40
 Decimal 27 64
 [Description] Clears the data in the print buffer and resets the printer mode to the mode that was in effect when the power was turned on.

ESC D *n1...nk* NUL

[name] Set horizontal tab positions
 [Format] ASCII ESC D *n1...nk* NUL
 Hex 1B 44 *n1...nk* 00
 Decimal 27 68 *n1...nk* 0
 [Range] $1 \leq n \leq 255$
 $0 \leq k \leq 32$
 [Description] Sets horizontal tab positions.

- *n* specifies the column number for setting a horizontal tab position from the beginning of the line.
- *k* indicates the total number of horizontal tab positions to be set.

ESC E n

[Name] Turn emphasized mode on/off
 [Format] ASCII ESC E *n*
 Hex 1B 45 *n*
 Decimal 27 69 *n*
 [Range] $0 \leq n \leq 255$
 [Description] Turns emphasized mode on or off.

- When the LSB of *n* is 0, emphasized mode is turned off.
- When the LSB of *n* is 1, emphasized mode is turned on.

ESC J n

[Name] Print and feed paper
 [Format] ASCII ESC J *n*
 Hex 1B 4A *n*
 Decimal 27 74 *n*
 [Range] $0 \leq n \leq 255$
 [Description] Prints the data in the print buffer and feeds the paper [*n* X (vertical or horizontal motion unit)] inches.

ESC R *n*

[Name] Select an international character set

[Format] ASCII ESC R *n*
 Hex 1B 52 *n*
 Decimal 27 82 *n*

[Range] $0 \leq n \leq 10$ [Description] Selects an international character set *n* from the following table:

| <i>n</i> | Character set |
|----------|---------------|
| 0 | U.S.A. |
| 1 | France |
| 2 | Germany |
| 3 | U.K. |
| 4 | Denmark I |
| 5 | Sweden |
| 6 | Italy |
| 7 | Spain |
| 8 | Japan |
| 9 | Norway |
| 10 | Denmark II |

| Country | ASCII code (hexadecimal) | | | | | | | | | | | | |
|------------|--------------------------|----|----|----|----|----|----|----|----|-----|-----|-----|-----|
| | Hex | 23 | 24 | 40 | 5B | 5C | 5D | 5E | 60 | 7B | 7C | 7D | 7E |
| | Dec | 35 | 36 | 64 | 91 | 92 | 93 | 94 | 96 | 123 | 124 | 125 | 126 |
| U.S.A. | # | \$ | @ | [| \ |] | ^ | ` | { | ! | } | ~ | |
| France | # | \$ | à | ° | ç | § | ^ | ` | é | ù | è | " | |
| Germany | # | \$ | § | Ä | Ö | Ü | ^ | ` | ä | ö | ü | ß | |
| U.K. | £ | \$ | @ | [| \ |] | ^ | ` | { | ! | } | ~ | |
| Denmark I | # | \$ | @ | Æ | ø | Å | ^ | ` | æ | ø | å | ~ | |
| Sweden | # | ☐ | É | Ä | Ö | Å | Ü | è | ä | ö | å | ü | |
| Italy | # | \$ | @ | ° | \ | é | ^ | ù | à | ò | è | ì | |
| Spain | Pt | \$ | @ | ı | Ñ | ¿ | ^ | ` | " | ñ | } | ~ | |
| Norway | # | ☐ | É | Æ | ø | Å | Ü | è | æ | ø | å | ü | |
| Denmark II | # | \$ | É | Æ | ø | Å | Ü | è | æ | ø | å | ü | |

ESC V *n*

[Name] Turn 90° clockwise rotation mode on/off

[Format] ASCII ESC V *n*
 Hex 1B 56 *n*
 Decimal 27 86 *n*

[Range] $0 \leq n \leq 1, 48 \leq n \leq 49$

[Description] Turns 90° clockwise rotation mode on off.
 N is used follows:

| <i>n</i> | Function |
|----------|--------------------------------------|
| 0,48 | Turn off 90° clockwise rotation mode |
| 1,49 | Turns on 90° clockwise rotation mode |

ESC \ *nL nH*

[Name] Set relative print position

[Format] ASCII ESC \ *nL* *nH*
 Hex 1B 5C *nL* *nH*
 Decimal 27 92 *nL* *nH*

[Range] $0 \leq nL \leq 255$ $0 \leq nH \leq 255$

[Description] Sets the print starting based on the current position by using the horizontal or vertical motion unit.

- This command sets the distance from the current position to $[(nL + nH \times 256) \times (\text{horizontal or vertical motion unit})]$.

ESC a *n*

[Name] Select justification

[Format] ASCII ESC a *n*
 Hex 1B 61 *n*
 Decimal 27 97 *n*

[Range] $0 \leq n \leq 2, 48 \leq n \leq 50$

[Description] Aligns all the data in one line to the specified position.
 N selects the type of justification as follows:

| <i>n</i> | Justification |
|----------|---------------------|
| 0,48 | Left justification |
| 1,49 | Centering |
| 2,50 | Right justification |

ESC c 5 n

| | | | | | |
|---------------|--|-----|----|----|---|
| [Name] | Enable/disable panel FEED buttons | | | | |
| [Format] | ASCII | ESC | c | 5 | n |
| | Hex | 1B | 63 | 35 | n |
| | Decimal | 27 | 99 | 53 | n |
| [Range] | 0 ≤ n ≤ 255 | | | | |
| [Description] | Enables or disables the panel buttons. <ul style="list-style-type: none"> When the LSB of n is 0, the panel FEED buttons are enabled. When the LSB of n is 1, the panel FEED buttons are disabled. | | | | |

ESC d n

| | | | | | |
|---------------|--|-----|-----|---|--|
| [Name] | Print and feed paper n lines | | | | |
| [Format] | ASCII | ESC | D | n | |
| | Hex | 1B | 64 | n | |
| | Decimal | 27 | 100 | n | |
| [Range] | 0 ≤ n ≤ 255 | | | | |
| [Description] | Prints the data in the print buffer and feeds the paper n line. <ul style="list-style-type: none"> This command sets the print starting position to the beginning of the line. This command does not affect the line spacing set by ESC 2 or ESC 3. The maximum paper feed amount is 40 inches. Even if a paper feed amount of more than 40 inches is set, the printer feeds the paper only 40 inches. When label mode is selected and a paper feed amount that exceeds the length of one label is set, the printer feeds the label paper to the next print starting position. | | | | |

ESC t n

| | | | | | |
|---------------|---|-----|-----|---|--|
| [Name] | Select character code table. | | | | |
| [Format] | ASCII | ESC | t | n | |
| | Hex | 1B | 74 | n | |
| | Decimal | 27 | 116 | n | |
| [Range] | 0 ≤ n ≤ 5, n = 11, 255 | | | | |
| [Description] | Selects a page n from the character code table. | | | | |

| n | Page |
|-----|-------------------------------------|
| 0 | 0 : PC437 [U.S.A., standard Europe] |
| 1 | 1 : Katakana |
| 2 | 2 : PC850 [Multilingual] |
| 3 | 3 : PC860 [Portuguese] |
| 4 | 4 : PC863 [Canadian-French] |
| 5 | 5 : PC865 [Nordic] |
| 11 | 11 : PC858 [Euro] |
| 255 | Space page |

[Default] n = 0

ESC { n

| | | | | | |
|---------------|--|-----|-----|---|--|
| [Name] | Turns upside-down printing mode on/off | | | | |
| [Format] | ASCII | ESC | { | n | |
| | Hex | 1B | 7B | n | |
| | Decimal | 27 | 123 | n | |
| [Range] | 0 ≤ n ≤ 255 | | | | |
| [Description] | Turns upside-down printing mode on or off. <ul style="list-style-type: none"> When the LSB of n is 0, upside-down printing mode is turned off. When the LSB of n is 1, upside-down printing mode is turned on. | | | | |

FS p n m

| | | | | | |
|---------------|---|----|-----|---|---|
| [Name] | Print non-volatile bit image | | | | |
| [Format] | ASCII | FS | p | n | m |
| | Hex | 1C | 70 | n | m |
| | Decimal | 28 | 112 | n | m |
| [Range] | 1 ≤ n ≤ 255, 0 ≤ m ≤ 3, 48 ≤ m ≤ 51 | | | | |
| [Description] | Prints a non-volatile bit image n using the mode specified by m | | | | |

| m | Mode | Vertical dot density | Horizontal dot density |
|------|---------------|----------------------|------------------------|
| 0,48 | Normal | 180 | 180 |
| 1,49 | Double-width | 180 | 90 |
| 2,50 | Double-height | 90 | 180 |
| 3,51 | Quadruple | 90 | 90 |

- n is the number of the non-volatile bit image. (defined using the FS q command)
- m specifies the bit image mode.

FS q n [xL xH yH d1 ...dk]1...[xL xH yL yH d1...dk]n

| | | | | | |
|---------------|---|----|-----|---|---|
| [Name] | Define non-volatile bit image | | | | |
| [Format] | ASCII | FS | q | n | [xL xH yH d1 ...dk]1...[xL xH yL yH d1...dk]n |
| | Hex | 1C | 71 | n | [xL xH yH d1 ...dk]1...[xL xH yL yH d1...dk]n |
| | Decimal | 28 | 113 | n | [xL xH yH d1 ...dk]1...[xL xH yL yH d1...dk]n |
| [Range] | 1 ≤ n ≤ 255 0 ≤ nL ≤ 255 0 ≤ xH ≤ 3 (when 1 ≤ xL+xH×256 ≤ 1023) 0 ≤ yL ≤ 1 (when 1 ≤ yL+yH×256 ≤ 288) 0 ≤ d ≤ 255 k = (xL+xH×256) × (yL+yH×256)×8 Total defined data area=2M bits(256K bytes) | | | | |
| [Description] | Define the non-volatile bit image specified by n <ul style="list-style-type: none"> n specifies the number of the defined non-volatile bit image xL, xH specifies (xL + xH×256)×8 dots in the horizontal direction for the non-volatile bit image you are defining. yL, yH specifies (yL + yH×256)×8 dots in the vertical direction for the non-volatile bit image you are defining. | | | | |

| GS ! n | | | | |
|---------------|--|----|----|---|
| [Name] | Select character size | | | |
| [Format] | ASCII | GS | ! | n |
| | Hex | 1D | 21 | n |
| | Decimal | 29 | 33 | n |
| [Range] | 0 ≤ n ≤ 255 Where 1 ≤ Number of times of character height ≤ 2 1 ≤ Number of times of character width ≤ 2 | | | |
| [Description] | Selects the character height using bits 0 to 1 and selects the character width using bits 4 to 7, as follows: | | | |

| Bit | Off/On | Hex | Decimal | Function |
|-----|--|-----|---------|----------|
| 0 | Character height selection. See Table 2. | | | |
| 1 | | | | |
| 2 | | | | |
| 3 | | | | |
| 4 | Character width selection. See Table 1 | | | |
| 5 | | | | |
| 6 | | | | |
| 7 | | | | |

| Table 1 Character width Selection | | |
|--------------------------------------|---------|------------------|
| Hex | Decimal | Width |
| 00 | 0 | 1 (normal) |
| 10 | 16 | 2 (double-width) |

| Table 2 Character height Selection | | |
|---------------------------------------|---------|-------------------|
| Hex | Decimal | Height |
| 00 | 0 | 1 (normal) |
| 01 | 1 | 2 (double-height) |

| GS * x y d1...d (x X y X 8) | | | | | | | |
|-----------------------------|--|----|----|---|---|--------------------|--|
| [Name] | Define downloaded bit image | | | | | | |
| [Format] | ASCII | GS | * | x | y | d1...d (x X y X 8) | |
| | Hex | 1D | 2A | x | y | d1...d (x X y X 8) | |
| | Decimal | 29 | 42 | x | y | d1...d (x X y X 8) | |
| [Range] | 1 ≤ x ≤ 255 1 ≤ y ≤ 48 where, x X y ≤ 1536 0 ≤ d ≤ 255 | | | | | | |
| [Description] | Defines a downloaded bit image using the dots specified by x and y. <ul style="list-style-type: none"> x indicates the number of dots in the horizontal direction. y indicates the number of dots in the vertical direction. | | | | | | |

| GS / m | | | | |
|---------------|---|----|----|---|
| [Name] | Print downloaded bit image | | | |
| [Format] | ASCII | GS | / | m |
| | Hex | 1D | 2F | m |
| | Decimal | 29 | 47 | m |
| [Range] | 0 ≤ m ≤ 3, 48 ≤ m ≤ 51 | | | |
| [Description] | Prints downloaded bit image in mode m. The modes selectable by m as follows: | | | |

| m | Mode | Vertical Dot Density | Horizontal Dot Density |
|------|---------------|----------------------|------------------------|
| 0,48 | Normal | 200 DPI | 200 DPI |
| 1,49 | Double-width | 200 DPI | 100 DPI |
| 2,50 | Double-height | 100 DPI | 200 DPI |
| 3,51 | Quadruple | 100 DPI | 100 DPI |

| GS : | | | | |
|---------------|----------------------------------|----|----|--|
| [Name] | Start or ends macro definition. | | | |
| [Format] | ASCII | GS | : | |
| | Hex | 1D | 3A | |
| | Decimal | 29 | 58 | |
| [Description] | Starts or ends macro definition. | | | |

| GS B n | | | | |
|---------------|--|----|----|---|
| [Name] | Turn white/black reverse printing mode on/off | | | |
| [Format] | ASCII | GS | B | n |
| | Hex | 1D | 42 | n |
| | Decimal | 29 | 66 | n |
| [Range] | 0 ≤ n ≤ 255 | | | |
| [Description] | Turns white/black reverse printing mode on or off. <ul style="list-style-type: none"> When the LSB of n is 0, white/black reverse printing mode is turned off. When the LSB of n is 1, white/black reverse printing mode is turned on. | | | |

| GS H n | | | | |
|---------------|---|-----|----|---|
| [Name] | Select printing position of HRI characters | | | |
| [Format] | ASCII | ESC | H | n |
| | Hex | 1D | 48 | n |
| | Decimal | 29 | 72 | n |
| [Range] | 0 ≤ n ≤ 3, 48 ≤ n ≤ 51 | | | |
| [Description] | Selects the printing position of HRI characters when printing bar code. | | | |

n selects the printing position as follows:

| N | Printing position |
|------|-----------------------------------|
| 0,48 | Not printed |
| 1,49 | Above bar code |
| 2,50 | Below bar code |
| 3,51 | Both above and below the bar code |

- HRI indicates Human Readable interpretation.

[Default] n = 0

GS I n

[Name] Transmit printer ID

[Format] ASCII GS l n
Hex 1D 49 n
Decimal 29 73 n

[Range] $1 \leq n \leq 3$, $49 \leq n \leq 51$

[Description] Transmits the printer ID specified by n as follows:

| n | Printer ID | Specification | ID(hexadecimal) |
|------|------------------|------------------------|-----------------|
| 1,49 | Printer model ID | STP-103S / STP-103P | 30 |
| 2,50 | Type ID | | 02 |
| 3,51 | ROM version ID | Depends on ROM version | 10 |

GS L nL nH

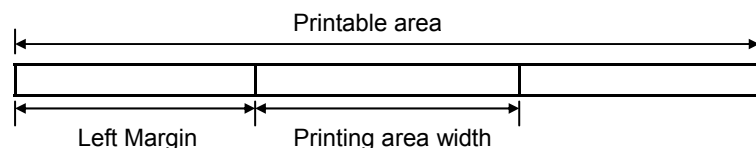
[Name] Set left margin

[Format] ASCII GS L nL nH
Hex 1D 4C nL nH
Decimal 29 76 nL nH

[Range] $0 \leq nL \leq 255$
 $0 \leq nH \leq 255$

[Description] Sets the left margin using nL and nH.

- The left margin is set to $[(nL + nH \times 256) \times (\text{horizontal motion unit6})]$ inches.



GS P x y

[Name] Set horizontal and vertical motion units

[Format] ASCII GS P x y
Hex 1D 50 x y
Decimal 29 80 x y

[Range] $0 \leq x \leq 255$
 $0 \leq y \leq 255$

[Description] Sets the horizontal and vertical motion units to 1/x inch, respectively. When x is set to 0, the default setting value is used. When y is set to 0, the default setting value is used.

GS W nL nH

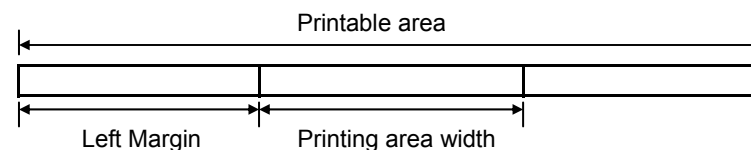
[Name] Set printing area width

[Format] ASCII GS W nL nH
Hex 1D 57 nL nH
Decimal 29 87 nL nH

[Range] $0 \leq nL \leq 255$
 $0 \leq nH \leq 255$

[Description] Sets the printing area width to the area specified by nL and nH.

- The printing area width is set to $[(nL + 256 \times nH) \times (\text{horizontal motion unit})]$ inches.



GS ^ r t m

[Name] Execute macro

[Format] ASCII GS ^ r t m
Hex 1D 5E r t m
Decimal 29 94 r t m

[Range] $0 \leq r \leq 255$
 $0 \leq t \leq 255$
 $0 \leq m \leq 1$

[Description] Executes a macro.

- r specifies the number of times to execute the macro.
- t specifies the waiting time for executing the macro. The waiting time is $t \times 100$ msec for every macro execution.
- m specifies macro executing mode.
- When the LSB of $m = 0$: The macro executes r times continuously at the interval specified by t.

- When the LSB of $m = 1$:
After waiting for the period specified by t , the LED indicator blinks and the printer waits for the PAPER FEED button to be pressed. After the button is pressed, the printer executes the macro once, The printer repeats the operation r times.

GS a n

[Name] Enabled/disable Automatic Status Back(ASB)

[Format] ASCII GS a n
Hex 1D 61 n
Decimal 29 97 n

[Range] 0 (n (255

[Description] Enables or disables ASB and specifies the status items to include, using n as follows:

| Bit | Off/On | Hex | Decimal | Status for ASB |
|-----|--------|-----|---------|-----------------------------------|
| 0 | Off | 00 | 0 | Not used. |
| 1 | Off | 00 | 0 | On-line/off-line status disabled |
| | On | 02 | 2 | On-line/off-line status enabled |
| 2 | Off | 00 | 0 | Error status disabled |
| | On | 04 | 4 | Error status enabled |
| 3 | Off | 00 | 0 | Paper roll sensor status disabled |
| | On | 08 | 8 | Paper roll sensor status enabled |
| 4~7 | - | - | - | Undefined |

First byte (printer information)

| Bit | Off/On | Hex | Decimal | Status for ASB |
|-----|--------|-----|---------|---|
| 0 | Off | 00 | 0 | Not used. Fixed to off |
| 1 | Off | 00 | 0 | Not used. Fixed to off |
| 2 | Off | 00 | 0 | Not used. |
| 3 | Off | 00 | 0 | On-line |
| | On | 08 | 8 | Off-line |
| 4 | On | 10 | 16 | Not used. Fixed to on |
| 5 | Off | 00 | 0 | Cover is closed |
| | On | 20 | 32 | Cover is open |
| 6 | Off | 00 | 0 | Paper is not being fed by using the paper feed button |
| | On | 40 | 64 | Paper is being fed by using the paper feed button |
| 7 | Off | 00 | 0 | Not used. Fixed to off |

Second byte (printer information)

| Bit | Off/On | Hex | Decimal | Status for ASB |
|-----|--------|-----|---------|------------------------|
| 0 | - | - | - | Undefined |
| 1 | - | - | - | Undefined |
| 2 | - | - | - | Undefined |
| 3 | Off | 00 | 0 | Not used. Fixed to off |
| 4 | Off | 00 | 0 | Not used. Fixed to off |
| 5 | Off | 00 | 0 | Not used. Fixed to off |
| 6 | Off | 00 | 0 | Not used. Fixed to off |
| 7 | Off | 00 | 0 | Not used. Fixed to off |

Third bytes (paper sensor information)

| Bit | Off/On | Hex | Decimal | Status for ASB |
|-----|----------|-----|---------|--|
| 0,1 | Off, Off | 00 | 0 | Paper roll near-end sensor: paper adequate |
| | On, On | 03 | 3 | Paper roll near-end sensor: paper near end |
| 2,3 | Off, Off | 00 | 0 | Paper roll end sensor: paper present |
| | On, On | 0C | 12 | Paper roll end sensor: paper not present |
| 4 | Off | 00 | 0 | Not used. Fixed to off |
| 5,6 | - | - | - | Undefined |
| 7 | Off | 00 | 0 | Not used. Fixed to off |

Fourth byte (paper sensor information)

| Bit | Off/on | Hex | Decimal | Status for ASB |
|-----|--------|-----|---------|------------------------|
| 0~3 | - | - | - | Undefined |
| 4 | off | 00 | 0 | Not used. Fixed to off |
| 5,6 | - | - | - | Undefined |
| 7 | Off | 00 | 0 | Not used. Fixed to off |

[Default] n=0

GS b n

[Name] Turns smoothing mode on/off

[Format] ASCII GS b n
Hex 1D 62 n
Decimal 29 98 n

[Range] $0 \leq n \leq 255$

[Description] Turns smoothing mode on or off.

- When the LSB of n is 0, smoothing mode is turned off.
- When the LSB of n is 1, smoothing mode is turned on.

| GS f n | | | | |
|---------------|--|------------------|-----|---|
| [Name] | Select font for Human Readable interpretation (HRI) characters. | | | |
| [Format] | ASCII | GS | f | n |
| | Hex | 1D | 66 | n |
| | Decimal | 29 | 102 | n |
| [Range] | n = 0, 1, 48, 49 | | | |
| [Description] | Selects a font for the HRI characters used when printing a bar code. n selects a font from the following table: | | | |
| | n | Font | | |
| | 0,48 | Font A (12 * 24) | | |
| | 1,49 | Font B (9 * 24) | | |

| GS h n | | | | |
|---------------|---|----|-----|---|
| [Name] | Set bar code height | | | |
| [Format] | ASCII | GS | h | n |
| | Hex | 1D | 68 | n |
| | Decimal | 29 | 104 | n |
| [Range] | 1 ≤ n ≤ 255 | | | |
| [Description] | Sets the height of the bar code. n specifies the number of dots in the vertical direction. | | | |
| [Default] | n = 162 | | | |

| ① GS k m d1...dk NUL ② GS k m n d1...dn | | | | | | |
|--|--|----|-----|---|---------|---------|
| [Name] | Print bar code | | | | | |
| [Format] | ① ASCII | GS | k | m | d1...dk | NUL |
| | Hex | 1D | 6B | m | d1...dk | 00 |
| | Decimal | 29 | 107 | m | d1...dk | 0 |
| | ② ASCII | GS | k | m | n | d1...dn |
| | Hex | 1D | 6B | m | n | d1...dn |
| | Decimal | 29 | 107 | m | n | d1...dn |
| [Range] | ① 0 ≤ m ≤ 6 (k and d depends on the bar code system used) ② 65 ≤ m ≤ 73 (n and d depends on the bar code system used) | | | | | |
| [Description] | Selects a bar code system and prints the bar code. M selects a bar code system as follows: | | | | | |

| m | Bar Code System | Number of Characters | Remarks |
|---|-----------------|----------------------|---------------------|
| ① | 0 | UPC-A | 11 ≤ k ≤ 12 |
| | 1 | | |
| | 2 | JAN 13(EAN) | 12 ≤ k ≤ 13 |
| | 3 | JAN8(EAN) | 7 ≤ k ≤ 8 |
| | 4 | CODE39 | 1 ≤ k |
| | 5 | ITF | 1 ≤ k (even number) |
| | 6 | CODABAR | 1 ≤ k |

| m | Bar Code System | Number of Characters | Remarks |
|---|-----------------|----------------------|---------------------------|
| ② | 65 | UPC-A | 11 ≤ n ≤ 12 |
| | 66 | | |
| | 67 | JAN13(EAN) | 12 ≤ n ≤ 13 |
| | 68 | JAN8(EAN) | 7 ≤ n ≤ 8 |
| | 69 | CODE39 | 1 ≤ n ≤ 255 |
| | 70 | ITF | 1 ≤ n ≤ 255 (even number) |
| | 71 | CODABAR | 1 ≤ n ≤ 255 |
| | 72 | CODE93 | 1 ≤ n ≤ 255 |
| | 73 | CODE128 | 2 ≤ n ≤ 255 |

[When CODE93 (m=72) is used :]

- The printer prints an HRI character (□) as start character at the beginning of the HRI character string.
- The printer prints an HRI character (□) as a stop character at the end of the HRI character string.
- The printer prints HRI characters (■ + an alphabetic character) as a control character (<00>H to <1F>H and <7F>H) :

| Control character | | | HRI character | Control character | | | HRI character |
|-------------------|-----|---------|---------------|-------------------|-----|---------|---------------|
| ASCII | Hex | Decimal | | ASCII | Hex | Decimal | |
| NUL | 00 | 0 | ■U | DLE | 10 | 16 | ■P |
| SOH | 01 | 1 | ■A | DC1 | 11 | 17 | ■Q |
| STX | 02 | 2 | ■B | DC2 | 12 | 18 | ■R |
| ETX | 03 | 3 | ■C | DC3 | 13 | 19 | ■S |
| EOT | 04 | 4 | ■D | DC4 | 14 | 20 | ■T |
| ENQ | 05 | 5 | ■E | NAK | 15 | 21 | ■U |
| ACK | 06 | 6 | ■F | SYN | 16 | 22 | ■V |
| BEL | 07 | 7 | ■G | ETB | 17 | 23 | ■W |
| BS | 08 | 8 | ■H | CAN | 18 | 24 | ■X |
| HT | 09 | 9 | ■I | EM | 19 | 25 | ■Y |
| LF | 0A | 10 | ■J | SUB | 1A | 26 | ■Z |
| VT | 0B | 11 | ■K | ESC | 1B | 27 | ■A |
| FF | 0C | 12 | ■L | FS | 1C | 28 | ■B |
| CR | 0D | 13 | ■M | GS | 1D | 29 | ■C |
| SO | 0E | 14 | ■N | RS | 1E | 30 | ■D |
| SI | 0F | 15 | ■O | US | 1F | 31 | ■E |
| | | | | DEL | 7F | 127 | ■T |

<Example> Printing GS k 72 7 67 111 100 101 13 57 51



[When CODE128 (m=73) is used :]

- Refer to Appendix J for the information of the CODE128 bar code and its code table.
- When using the CODE128 in this printer, take the following points into account for data transmission :
 - ① The top of the bar code data string must be code set selection character (any of CODE A, CODE B OR CODE C) which selects the first code set.

※ Description of the CODE128 Bar Code

In CODE128 bar code system, it is possible to represent 128 ASCII characters and 2-digit numerals using one bar code character that is defined by combining one of the 103 bar code characters and 3 code sets. Each code set is used for representing the following characters :

- * Code set A : ASCII characters 00H to 5FH
- * Code set B : ASCII characters 20H to 7FH
- * Code set C : 2-digit numeral characters using one character (100 numerals from 00 to 99)

The following special characters are also available in CODE128 :

- * SHIFT characters
In code set A, the character just after SHFIT is processed as a character for code set B. In code set B, the character just after SHIFT is processed as the character for code set A. SHIFT characters cannot be used in code set C.
- * Code set selection character (CODE A, CODE B, CODE C)
This character switches the following code set to code set A, B, or C.
- * Function character (FNC1, FNC2, FNC3, FNC4)
The usage of function characters depends on the application software. In code set C, only FNC 1 is available.

- ② Special characters are defined by combining two characters “{” and one character. The ASCII character “{” is defined by transmitting “{” twice consecutively.

| Specific character | Transmit data | | |
|--------------------|---------------|-------|---------|
| | ASCII | Hex | Decimal |
| SHIFT | {S | 7B,53 | 123,83 |
| CODE A | {A | 7B,41 | 123,65 |
| CODE B | {B | 7B,42 | 123,66 |
| CODE C | {C | 7B,43 | 123,67 |
| FNC1 | {1 | 7B,31 | 123,49 |
| FNC2 | {2 | 7B,32 | 123,50 |
| FNC3 | {3 | 7B,33 | 123,51 |
| FNC4 | {4 | 7B,34 | 123,52 |
| “{” | {{ | 7B,7B | 123,123 |

<Example> Example data for printing “No. 123456”

In this example, the printer first prints “No.” using CODE B, then prints the following numbers using CODE C.

GS k 73 10 123 66 78 111 46 123 67 12 34 56



- * If the top of the bar code data is not the code set selection character, the printer stops command processing and processes the following data as normal data.
 - * If combination of “{” and the following character does not apply any special character, the printer stops command processing and processes the following data as normal data.
 - * The printer does not print HRI characters that correspond to the shift characters or code set selection characters.
 - * HRI character for the function character is space.
 - * HRI characters for the control character (<00>H to <1F>H and <7F>H) are space.
- <Others> Be sure to keep spaces on both right and left sides of a bar code. (Spaces are different depending on the types of the bar code.)

| GS v 0 xL xH yL yH dl...dk | | | | | | | | | | |
|----------------------------|--|----|-----|----|---|----|----|----|----|---------|
| [Name] | Print raster bit image | | | | | | | | | |
| [Format] | ASCII | GS | v | 0 | m | xL | xH | yL | yH | dl...dk |
| | Hex | 1D | 76 | 30 | m | xL | xH | yL | yH | dl...dk |
| | Decimal | 29 | 118 | 48 | m | xL | xH | yL | yH | dl...dk |
| [Range] | $0 \leq m \leq 3, 48 \leq m \leq 51$ | | | | | | | | | |
| | $0 \leq xL \leq 255, 0 \leq xH \leq 255, 0 \leq yL \leq 255$ | | | | | | | | | |
| | $0 \leq d \leq 255$ | | | | | | | | | |
| | $k = (xL + xH \times 256) \times (yL + yH \times 256) \quad (k=0)$ | | | | | | | | | |
| [Description] | Selects raster bit-image mode. | | | | | | | | | |
| | The value of m selects the mode, as follows : | | | | | | | | | |

| m | Mode | Vertical dot density | Horizontal dot density |
|------|---------------|----------------------|------------------------|
| 0,48 | Normal | 200dpi | 200dpi |
| 1,49 | Double-width | 200dpi | 100dpi |
| 2,50 | Double-height | 100dpi | 200dpi |
| 3,51 | Quadruple | 100dpi | 100dpi |

- xL, xH, selects the number of data bits($xL + xH \times 256$)in the horizontal direction for the bit image.
- yL, yH, selects the number of data bits ($yL + yH \times 256$)in the vertical direction for the bit image.

| GS w n | | | | |
|---------------|--|----|-----|---|
| [Name] | Set bar code width | | | |
| [Format] | ASCII | GS | w | n |
| | Hex | 1D | 77 | n |
| | Decimal | 29 | 119 | n |
| [Range] | $2 \leq n \leq 6$ | | | |
| [Description] | Set the horizontal size of the bar code. | | | |
| | n specifies the bar code width as follows: | | | |

| N | Module width (mm) for Multi-level Bar Code | Bi-level Bar Code | |
|---|--|-------------------------|--------------------------|
| | | Thin element width (mm) | Thick element width (mm) |
| 2 | 0.282 | 0.282 | 0.706 |
| 3 | 0.423 | 0.423 | 1.129 |
| 4 | 0.564 | 0.564 | 1.411 |
| 5 | 0.706 | 0.706 | 1.834 |
| 6 | 0.847 | 0.847 | 2.258 |

- Multi-level bar codes are as follows:
UPC-A, UPC-E, JAN13, CODE93, CODE128
- Bi-level bar codes are as follows: CODE39, ITF, CODABAR

[Default] n = 3

APPENDIX A : CONNECTORS

Serial Interface Connector (STP-103S)

| PRINTER | | | HOST | | |
|--------------|---------|--|-------------|---------|---------|
| 20 | TXD (O) | ----- | 2 | RXD (I) | |
| 19 | RXD (I) | ----- | 3 | TXD (O) | |
| 21 | CTS (I) | ----- | 7 | RTS (O) | |
| 22~25 | GND | ----- | 5 | GND | |
| 18 | RTS (O) | ----- | 8 | CTS (I) | |
| 25 PINE MALE | | CONNECT <table border="1"><tr><td></td></tr></table> | | 4 | DTR (O) |
| | | | | | |
| | | | 6 | DSR (I) | |
| | | | 9 PINE MALE | | |
| | | | | | |

Parallel Interface Connector (STP-103P)

| PRINTER | | HOST | |
|----------------|---------------|----------------|---------------|
| 1 | /STROBE (I/O) | 1 | /STROBE (I/O) |
| 2 | DATA0 (I/O) | 2 | DATA0 (I/O) |
| 3 | DATA1 (I/O) | 3 | DATA1 (I/O) |
| 4 | DATA2 (I/O) | 4 | DATA2 (I/O) |
| 5 | DATA3 (I/O) | 5 | DATA3 (I/O) |
| 6 | DATA4 (I/O) | 6 | DATA4 (I/O) |
| 7 | DATA5 (I/O) | 7 | DATA5 (I/O) |
| 8 | DATA6 (I/O) | 8 | DATA6 (I/O) |
| 9 | DATA7 (I/O) | 9 | DATA7 (I/O) |
| 10 | /ACK (I) | 10 | /ACK (I) |
| 11 | BUSY (I) | 11 | BUSY (I) |
| 12 | PE (I) | 12 | PE (I) |
| 13 | SLCT | 13 | SLCT |
| 15 | /ERROR (I) | 15 | /ERROR (I) |
| 16~21 | N.C | 16 | /INIT (O) |
| 22~25 | GND | 18~25 | GND |
| 25 PINE FEMALE | | 25 PINE FEMALE | |

APPENDIX B : Specification

| | | |
|--------------------------|---|--|
| Printing method | Thermal line printing | |
| Dot density | 200 x 200 Dpi (8 dot/mm) | |
| Printing width | 48mm | |
| Paper width | 58mm | |
| Characters per line | 32 (Font A) (12x24) , 42 (Font B) (9x24) | |
| Printing Speed | Approximately 1.97 inchs/sec 50 mm/sec at 25℃/printing duty 12.5% | |
| Receive buffer size | 15K bytes | |
| Supply voltage | DC | 24V 1.5A |
| Environmental conditions | Temperature | 0 ~ 40℃ (operating) -10 ~ 50℃ (storage) |
| | Humidity | 30 ~ 80% RH (operating) 10 ~ 90% RH (storage) |
| MCBF | Mechanical | 15,000,000 line |
| | Head | 50 million pulse (about 50km) |

※ Paper

- Paper thickness : 0.06 ~ 0.09mm
- Roll size : Ø60 ~ 57 (w)
- Roll spool diameter
 - 1) Inside : Ø12mm (0.47")
 - 2) Outside : Ø18mm (0.71")