

CL-E720/CL-E730

Recommended Spare Parts List

Revision Up List		
Sheet No.	Rev. No.	Date
1/1	1	Mar. 20, 2015

PARTS LIST for CL-E720/CL-E730

TITLE: Recommended Spare Parts List

Sheet No. 1/1

Rev. No. 1

Item No.	Location	Part No.	Part Name	Q'ty/ Unit	Maint. Class		Remarks	@
					Worn	Casual		
1	2-8	PWT20011-0	Unit Power Supply	1		○		
2	2-13-1	PPS00152-0	SA Main PCB (200ENG)	1		○	For CL-E720 (CSA/CSE)	
3	2-13-2	PPS00218-0	SA Main PCB (200CHN)	1		○	For CL-E720 (CHINA)	
4	2-13-3	PPS00219-0	SA Main PCB (200ASIA)	1		○	For CL-E720 (ASIA)	
5	2-13-4	PPS00215-0	SA Main PCB (300ENG)	1		○	For CL-E730 (CSA/CSE)	
6	2-13-5	PPS00235-0	SA Main PCB (300CHN)	1		○	For CL-E730 (CHINA)	
7	2-13-6	PPS00236-0	SA Main PCB (300ASIA)	1		○	For CL-E730 (ASIA)	
8	3-9	PPK90020-0	SA Platen	1	○			
9	4-6-1	PPM80015-0	SA Head (200dpi)	1	○		For CL-E720	
10	4-6-2	PPM80016-0	SA Head (300dpi)	1	○		For CL-E730	
11	5-1	PPF80010-0	SA PF Motor (with Thermistor)	1	○			
12	5-11	JM66730-1	SA Ref Sensor PCB	1		○		
13	6-1	JM66715-1	SA Head Up Sensor PCB	1		○		
14	6-10	JM66725-0	SA TRA Sen PCB	1		○		
15	8-1	PPG30002-0	SA Ribbon Tension Unit R	1	○			
16	8-5	PPS00161-0	SA Ribbon Control PCB	1		○		
17	8-6	PPF80004-0	SA Ribbon Motor F	1	○			
18	8-14	PPS90029-0	SA Ribbon Sensor	1		○		
19	8-21	PPS90030-0	SA Ribbon Encoder	1		○		
20								

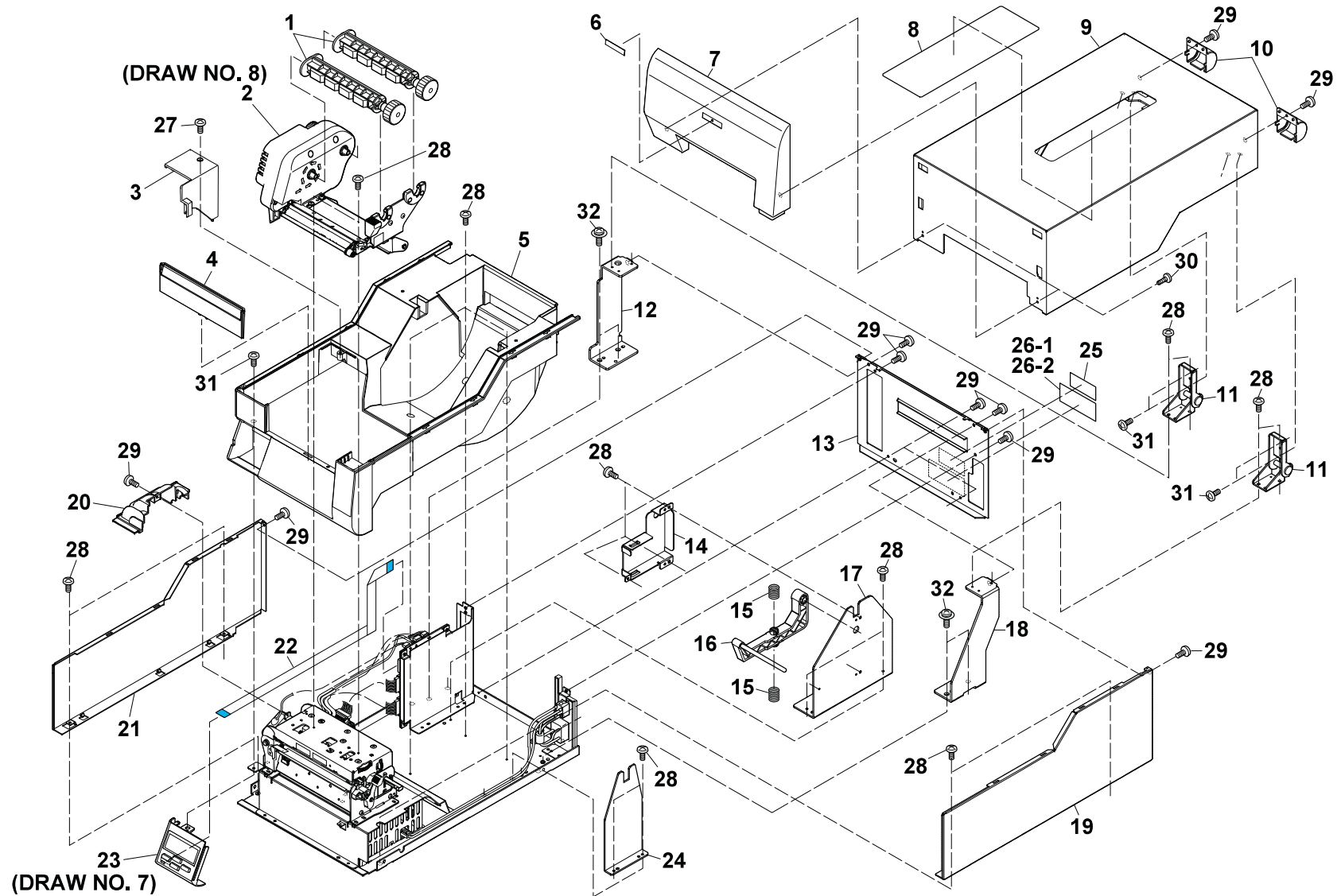
CL-E720/CL-E730

Drawing No. 1

Parts List & Location for General Assembly

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DRAWING NO. 1 General Assembly (Rev. 1)



PARTS LIST for CL-E720/CL-E730

TITLE: General Assembly

Sheet No. 1/2

Drawing No. 1

Rev. No. 0

Location	Part Name	Part No.	Q'ty/ Unit	Remarks	@
1-1	SA Ribbon Holder	JM34710-1	2	(Ref. Drawing No. 8)	
-2	Unit Ribbon	-	1		
-3	Cover PF Motor 2	PBA00100-0	1		
-4	Cover Front	PBA00094-0	1		
-5	Case	PBA00093-0	1		
-6	Logo Citizen L	PAX30002-0	1		
-7	Cover Front Top	PBA00096-0	1		
-8	Cover Window	PRC70011-0	1		
-9	SA Top Cover	PPA00038-0	1		
-10	Cover Hinge	JN56209-0	2		
-11	Hinge	JN59909-0	2		
-12	Plate Hinge L	PAC70075-0	1		
-13	Cover Steel Rear	PAA00008-0	1		
-14	Cover Lever	PAC80001-0	1		
-15	Spring Damper	PJG60007-0	2		
-16	SA Damper Shaft	PPG40002-0	1		
-17	Plate Holder Paper L	PAC70072-0	1		
-18	Plate Hinge R	PAC70076-0	1		
-19	Cover Steel R	PAA00007-0	1		
-20	Cover PF Motor	PBA00097-0	1		

PARTS LIST for CL-E720/CL-E730

TITLE: General Assembly

Sheet No. 2/2

Drawing No. 1

Rev. No.1

Location	Part Name	Part No.	Q'ty/ Unit	Remarks	@
1-21	Cover Steel L	PAA00006-0	1		
-22	FFC Opepane	PSS40015-0	1		
-23	Unit Opepane	-	1	(Ref. Drawing No. 7)	
-24	Plate Holder Paper R	PAC70073-0	1		
-25	Label Caution (CHINA)	FB99985-0	1	For CHINA	
-26-1	Label Rating E720	PRX00050-0	1	For CL-E720	
-26-2	Label Rating E730	PRX00061-0	1	For CL-E730	
-27	Screw NO2 BH M3.0x12D	E12830-120DF	1		
-28	Screw BH M3.0x4 (NI)	E00530-040WF	20		
-29	Screw BH M3.0x5K	E00530-050KF	11		
-30	Screw BH M3.0x8D	E12830-080DF	2		
-31	Screw BH M3.0x6 (NI)	E00530-060WF	5		
-32	Screw PH (SW+PW) M4x6	E00940-060F	4		

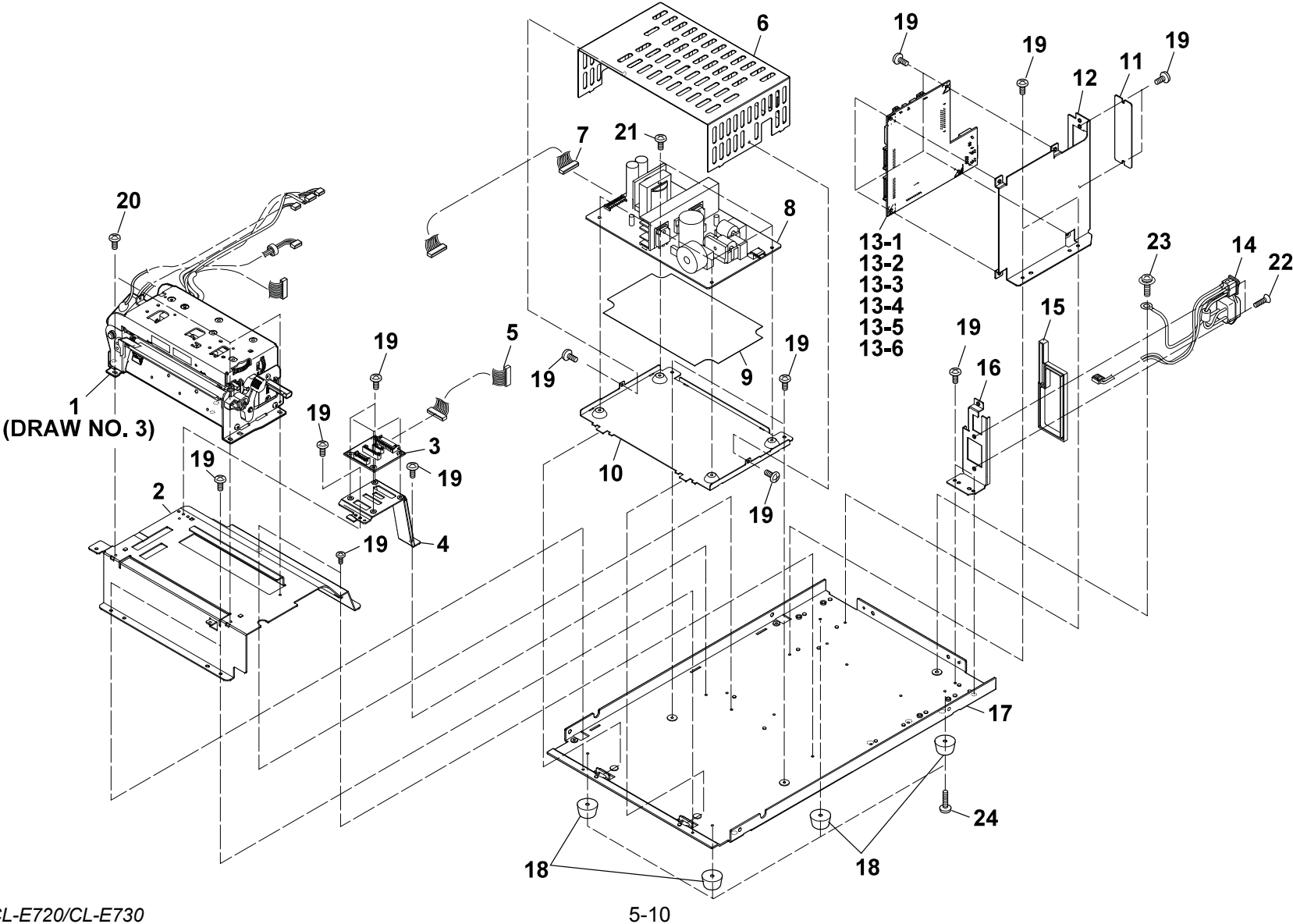
CL-E720/CL-E730

Drawing No. 2

Parts List & Location for Unit Base

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DRAWING NO. 2 Unit Base (Rev. 1)



PARTS LIST for CL-E720/CL-E730

TITLE: Unit Base

Sheet No. 1/2

Drawing No. 2

Rev. No. 1

Location	Part Name	Part No.	Q'ty/ Unit	Remarks	@
2-1	Unit Mechanism	-	1	(Ref. Drawing No. 3)	
-2	Frame Mechanism	PAC60059-0	1		
-3	SA Relay PCB	PPS00158-0	1		
-4	Frame Relay PCB	PAC60060-0	1		
-5	SA Relay Cable	PPS30047-0	1		
-6	Cover Power PCB	PAC80021-0	1		
-7	SA Power Cable	PPS30049-0	1		
-8	Unit Power Supply	PWT20011-0	1		
-9	Sheet Insulation Power PCB	PRC00016-0	1		
-10	Plate Power PCB	PAC70071-0	1		
-11	Plate I/F Cover	TA54107-1	1		
-12	Plate Main PCB	PAC70074-0	1		
-13-1	SA Main PCB (200ENG)	PPS00152-0	1	For CL-E720 (CSA/CSE)	
-13-2	SA Main PCB (200CHN)	PPS00218-0	1	For CL-E720 (CHINA)	
-13-3	SA Main PCB (200ASIA)	PPS00219-0	1	For CL-E720 (ASIA)	
-13-4	SA Main PCB (300ENG)	PPS00215-0	1	For CL-E730 (CSA/CSE)	
-13-5	SA Main PCB (300CHN)	PPS00235-0	1	For CL-E730 (CHINA)	
-13-6	SA Main PCB (300ASIA)	PPS00236-0	1	For CL-E730 (ASIA)	
-14	SA Power SW Cable	PPS30050-0	1		
-15	Cover Plate Inlet	PBC80048-0	1		

PARTS LIST for CL-E720/CL-E730

TITLE: Unit Base

Sheet No. 2/2

Drawing No. 2

Rev. No. 1

Location	Part Name	Part No.	Q'ty/ Unit	Remarks	@
2-16	Plate Inlet	PAC70078-0	1		
-17	Frame Bottom	PAA00005-0	1		
-18	Leg	PWA10002-0	4		
-19	Screw BH M3.0x4 (NI)	E00530-040WF	24		
-20	Screw BH M3.0x6 (NI)	E00530-060WF	3		
-21	Screw PH (SW+PW) M3x5	E04030-050F	4		
-22	Screw NO2 FH M3.0x6 (NI)	E00230-060WF	2		
-23	Screw PH (SW+PW) M4x6	E00940-060F	1		
-24	Screw BH M3.0x8	E00530-080F	4		

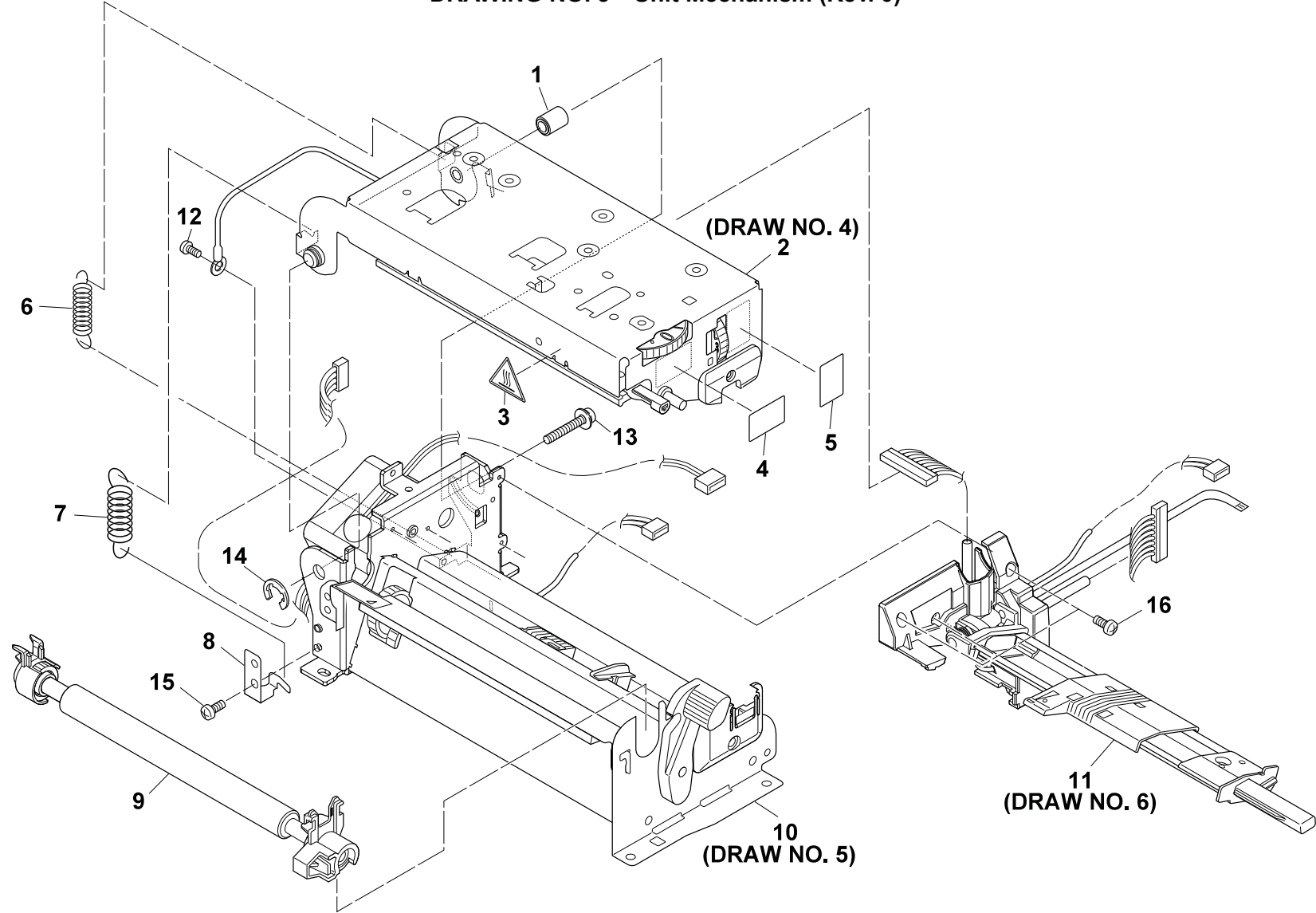
CL-E720/CL-E730

Drawing No. 3

Parts List & Location for Unit Mechanism

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DRAWING NO. 3 Unit Mechanism (Rev. 0)



PARTS LIST for CL-E720/CL-E730

TITLE: Unit Mechanism

Sheet No. 1/1

Drawing No. 3

Rev. No. 1

Location	Part Name	Part No.	Q'ty/ Unit	Remarks	@
3-1	Shaft Head Holder	JM42007-0	1		
-2	Unit Head	-	1	(Ref. Drawing No. 4)	
-3	Label Heat Caution-02	TZ99913-0	1		
-4	Label Head Balance	JM99981-0	1		
-5	Label Head Adjust	JM99982-0	1		
-6	Spring Head Up	JM13601-0	1		
-7	Spring2 Head Up	JM13605-0	1		
-8	Hook Head Up Spring 2	JM14112-0	1		
-9	SA Platen	PPK90020-0	1		
-10	Unit PF	-	1	(Ref. Drawing No. 5)	
-11	Unit Sensor U	-	1	(Ref. Drawing No. 6)	
-12	Screw BH M3.0x4 (NI)	E00530-040WF	1		
-13	Screw NO2 PH (SW+PW) M4.0x16 (NI)	E00940-160WF	1		
-14	E-Ring 4.0	E60340-000F	1		
-15	Screw BH M3.0x4 (NI)	E00530-040WF	1		
-16	Screw BH M2.0x4 (NI)	E00520-040WF	3		

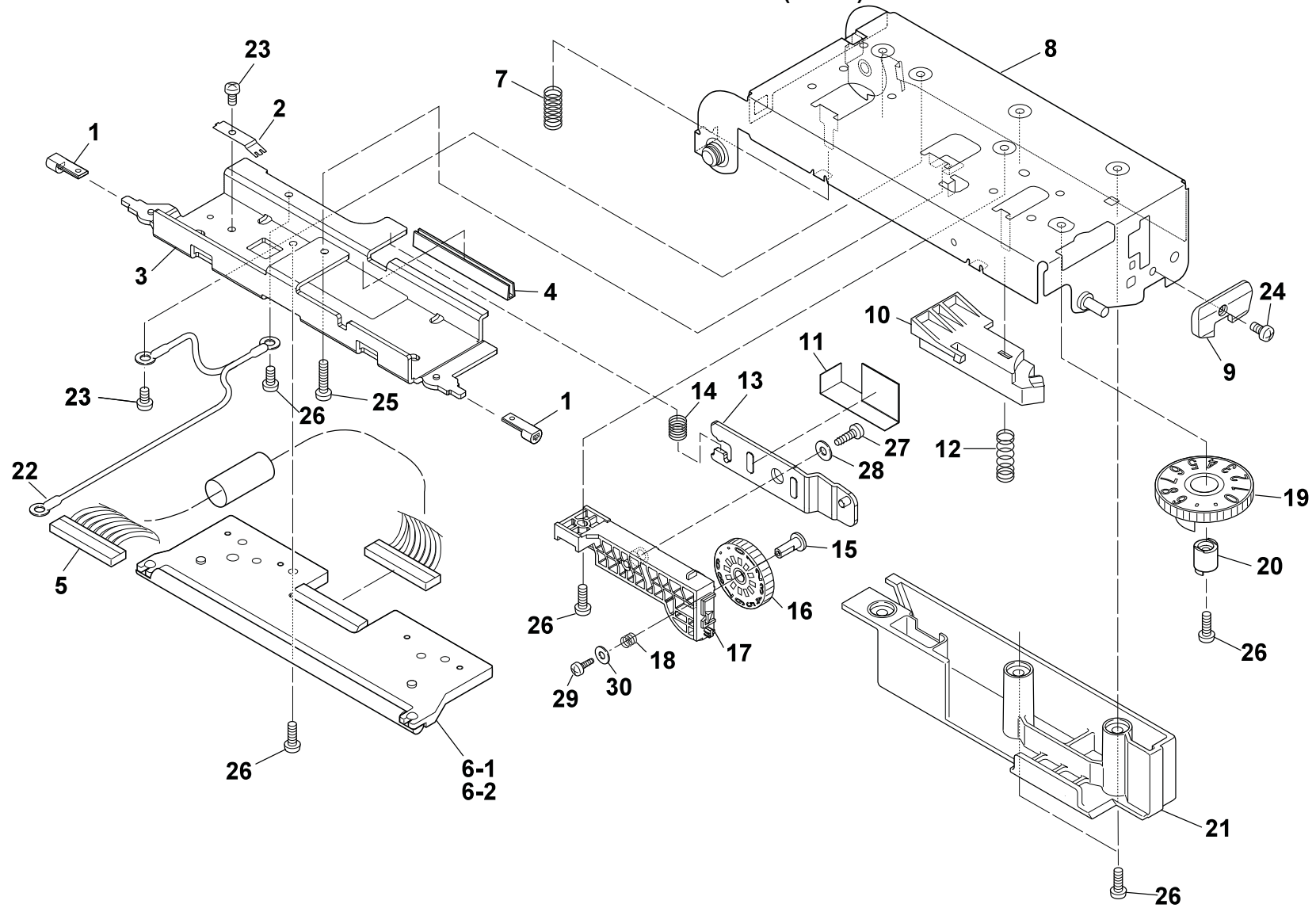
CL-E720/CL-E730

Drawing No. 4

Parts List & Location for Unit Head

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DRAWING NO. 4 Unit Head (Rev. 1)



PARTS LIST for CL-E720/CL-E730

TITLE: Unit Head

Sheet No. 1/2

Drawing No. 4

Rev. No. 1

Location	Part Name	Part No.	Q'ty/ Unit	Remarks	@
4-1	Bushing Head	JM11201-0	2		
-2	Plate Head Earth	JM14105-0	1		
-3	Bracket Head	JM14101-0	1		
-4	Guard Head Connector	JM19902-0	1		
-5	SA Head Cable	PPS30043-0	1		
-6-1	SA Head (200dpi)	PPM80015-0	1	For CL-E720	
-6-2	SA Head (300dpi)	PPM80016-0	1	For CL-E730	
-7	Spring Head L	JM13603-0	1		
-8	SA Head Holder Base	JM14704-1	1		
-9	Holder Guide Sensor U	JM14211-0	1		
-10	Lever Head Balance	JM14203-0	1		
-11	Sheet Cable Protect	PRA90017-0	1		
-12	Spring Head R	JM13602-0	1		
-13	SA Lever Head Adjust 2	PPC90003-0	1		
-14	Spring Head Holder	PJG60051-0	1		
-15	Guide Head Adjust Spring	JM14204-0	1		
-16	Cam Head Adjust	JM19201-0	1		
-17	Lever Head Adjust2	JM14202-0	1		
-18	Spring Adjust Cam	JM13604-0	1		
-19	Cam Head Balance	JM19203-0	1		

PARTS LIST for CL-E720/CL-E730

TITLE: Unit Head
Drawing No. 4Sheet No. 2/2
Rev. No. 1

Location	Part Name	Part No.	Q'ty/ Unit	Remarks	@
4-20	Pivot Head Balance Cam	JM12201-0	1		
-21	Guide Head Cable	JM14212-1	1		
-22	SA HD Earth Wire	JM67750-2	1		
-23	Screw BH M3.0x3 (NI)	E00530-030WF	2		
-24	Screw BH M3.0x4 (NI)	E00530-040WF	1		
-25	Screw PH M3.0x8 (NI)	E00130-080WF	1		
-26	Screw BH M3.0x6 (NI)	E00530-060WF	6		
-27	Screw PHT (#2) M3.0x8 (NI)	E10130-080WF	1		
-28	Washer Plain 3x8x0.5	E50130-005WF	1		
-29	Screw NO1 PHT M2.0x6 (NI)	E10120-060WF	1		
-30	Washer Plain 2x5x0.3 (NI)	E50120-003WF	1		

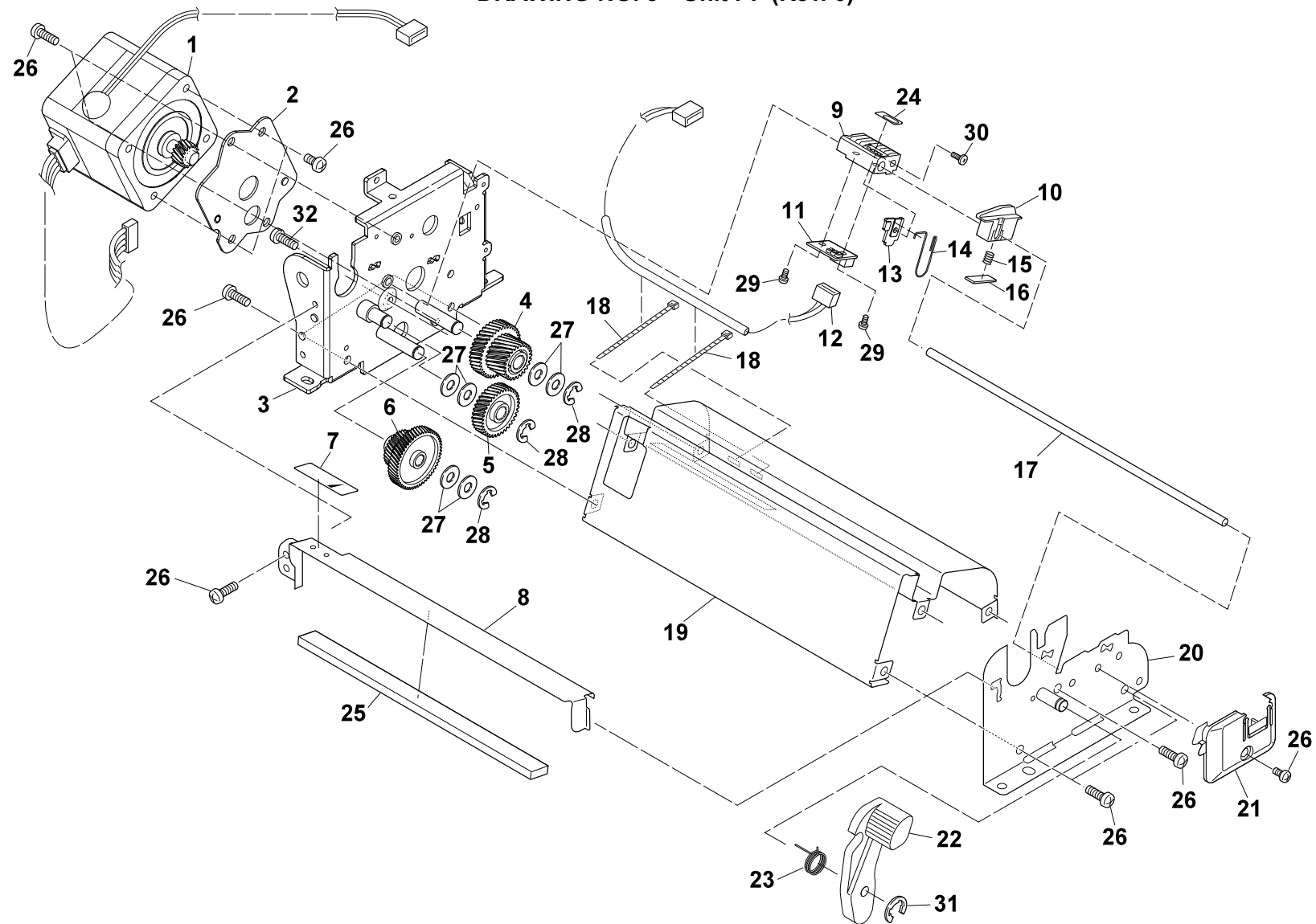
CL-E720/CL-E730

Drawing No. 5

Parts List & Location for Unit PF

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DRAWING NO. 5 Unit PF (Rev. 0)



PARTS LIST for CL-E720/CL-E730

TITLE: Unit PF
Drawing No. 5Sheet No. 1/2
Rev. No. 0

Location	Part Name	Part No.	Q'ty/ Unit	Remarks	@
5-1	SA PF Motor (with Thermistor)	PPF80010-0	1		
-2	Plate Motor Bracket	PAE00039-0	1		
-3	SA Main Frame L	PPC60029-0	1		
-4	Gear PF 1	PBF00075-0	1		
-5	Gear PF Idle	PBF00077-0	1		
-6	Gear PF 2	PBF00076-0	1		
-7	Label Mark	JM99978-02	1		
-8	Plate Peeler	JM44105-03	1		
-9	Holder Adjust Sensor L	PBE00067-0	1		
-10	Guide Paper Set	PBM30040-0	1		
-11	SA Ref Sensor PCB	JM66730-10	1		
-12	SA Ref Sensor Cable	PPS30044-0	1		
-13	Plate Adj Sen L Spring	PAE00040-0	1		
-14	Spring Adjust Sensor L	PJG60084-0	1		
-15	Spring Friction Sen PG	JM23604-0	1		
-16	Plate Friction PG	JM24117-0	1		
-17	Shaft Sensor Guide	JM42008-0	1		
-18	Wire Tie	C6701-202#	2	8432 L=100	
-19	Frame Main	PAC60062-0	1		
-20	SA Main Plate R	JM44702-0	1		

PARTS LIST for CL-E720/CL-E730

TITLE: Unit PF
Drawing No. 5Sheet No. 2/2
Rev. No. 0

Location	Part Name	Part No.	Q'ty/ Unit	Remarks	@
5-21	Holder Guide Sensor L	JM44207-0	1		
-22	Lever Head Lock	JM44203-0	1		
-23	Spring Head Lock	JM43601-0	1		
-24	Cover Paper Sensor	JM24107-0	1		
-25	Sponge Peeler Plate	JM57101-0	1		
-26	Screw BH M3.0x4 (NI)	E00530-040WF	11		
-27	Washer Plain 5.2x10x0.25	PAH40005-00.	6		
-28	E-Ring 4.0	E60340-000F	3		
-29	Screw NO.0 PHT(BT#1) M2.0x3	E11920-030F	2		
-30	Screw NoO PH(4-0.3) M2x3 (NI)	E03920-030WF	1		
-31	E-Ring 2.5	E60325-000F	1		
-32	Screw NO0 TFH M2.6x4 (NI)	E01626-040WF	1		

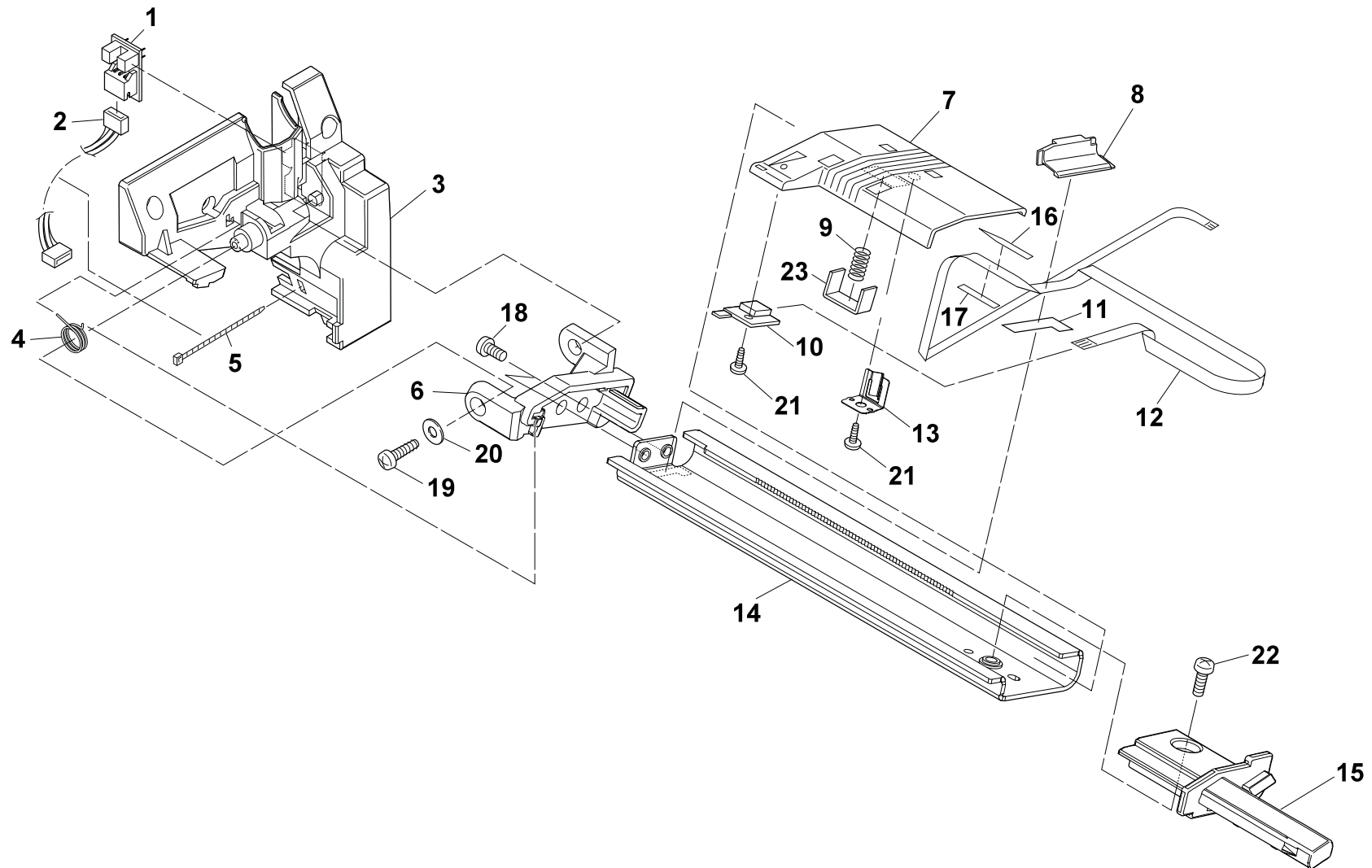
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Drawing No. 6

Parts List & Location for Unit Sensor U

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DRAWING NO. 6 Unit Sensor U (Rev. 0)



PARTS LIST for CL-E720/CL-E730

TITLE: Unit Sensor U

Sheet No. 1/2

Drawing No. 6

Rev. No. 0

Location	Part Name	Part No.	Q'ty/ Unit	Remarks	@
6-1	SA Head Up Sensor PCB	JM66715-1	1	8432 L=100	
-2	SA Head Up Sensor Cable	PPS30046-0	1		
-3	Cover Head Wire	PBC80046-0	1		
-4	Spring Sensor Frame	JM23602-0	1		
-5	Wire Tie	C6701-202#	1		
-6	Cap Sensor Frame L	JM24210-0	1		
-7	Holder Sensor U	PBE00068-0	1		
-8	Cap Sensor Cable U	JM24212-0	1		
-9	Spring Friction Sen U	JM23605-0	1		
-10	SA TRA Sen PCB	JM66725-0	1		
-11	Tape Sensor Cable U	JM24105-0	1		
-12	FFC TRA Sensor	PSS40016-0	1		
-13	Leaf Adjust Sensor U	PAG60014-0	1		
-14	Plate Sensor Holder U	PAC70079-0	1		
-15	Cap Sensor Frame R	PBH20010-0	1		
-16	Sheet Cable Support A	JM24114-0	1		
-17	Sheet Cable Support B	JM24115-0	1		
-18	Screw PH M2.6x3 (NI)	E00126-030WF	2		
-19	Screw NO1 PHT M2.0x8 (NI)	E10120-080WF	1		
-20	Washer Plain 2x5x0.3 (NI)	E50120-003WF	1		

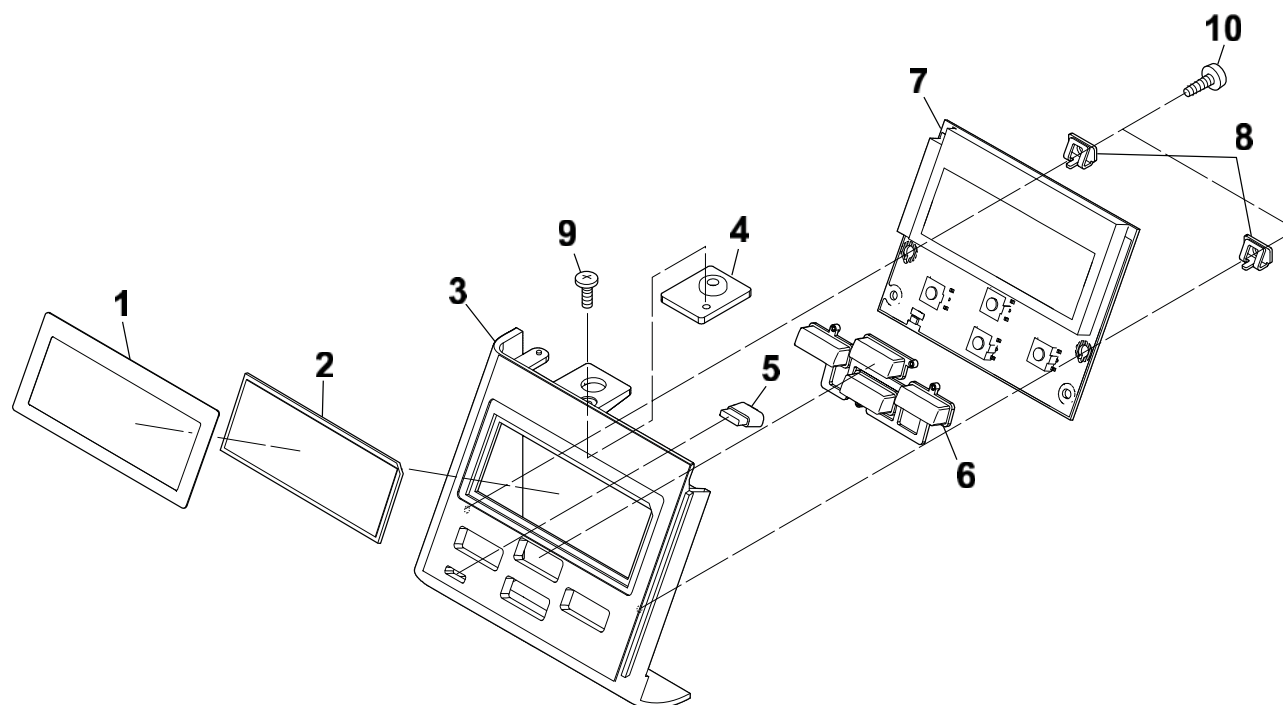
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Drawing No. 7

Parts List & Location for Unit Opepane

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DRAWING NO. 7 Unit Opepane (Rev. 0)



PARTS LIST for CL-E720/CL-E730

TITLE: Unit Opepane

Sheet No. 1/1

Drawing No. 7

Rev. No. 0

Location	Part Name	Part No.	Q'ty/ Unit	Remarks	@
7-1	Sheet Ope-Pane	PRN30010-0	1		
-2	Cover LCD	PBA10002-0	1		
-3	Cover Ope-Pane	PBA00095-0	1		
-4	Holder Ope-Pane Cover	PAE00041-0	1		
-5	Window LED	PBA10038-0	1		
-6	Key Ope-Pane	PBA10037-0	1		
-7	SA Opepane PCB	PPS00157-0	1		
-8	Spacer Screw	PAH40008-0	2		
-9	Screw NO.0PH (4-0.3) M2.0x3 (NI)	E03920-030WF	1		
-10	Screw BH PT M2.0x8	E12820-080F	2		

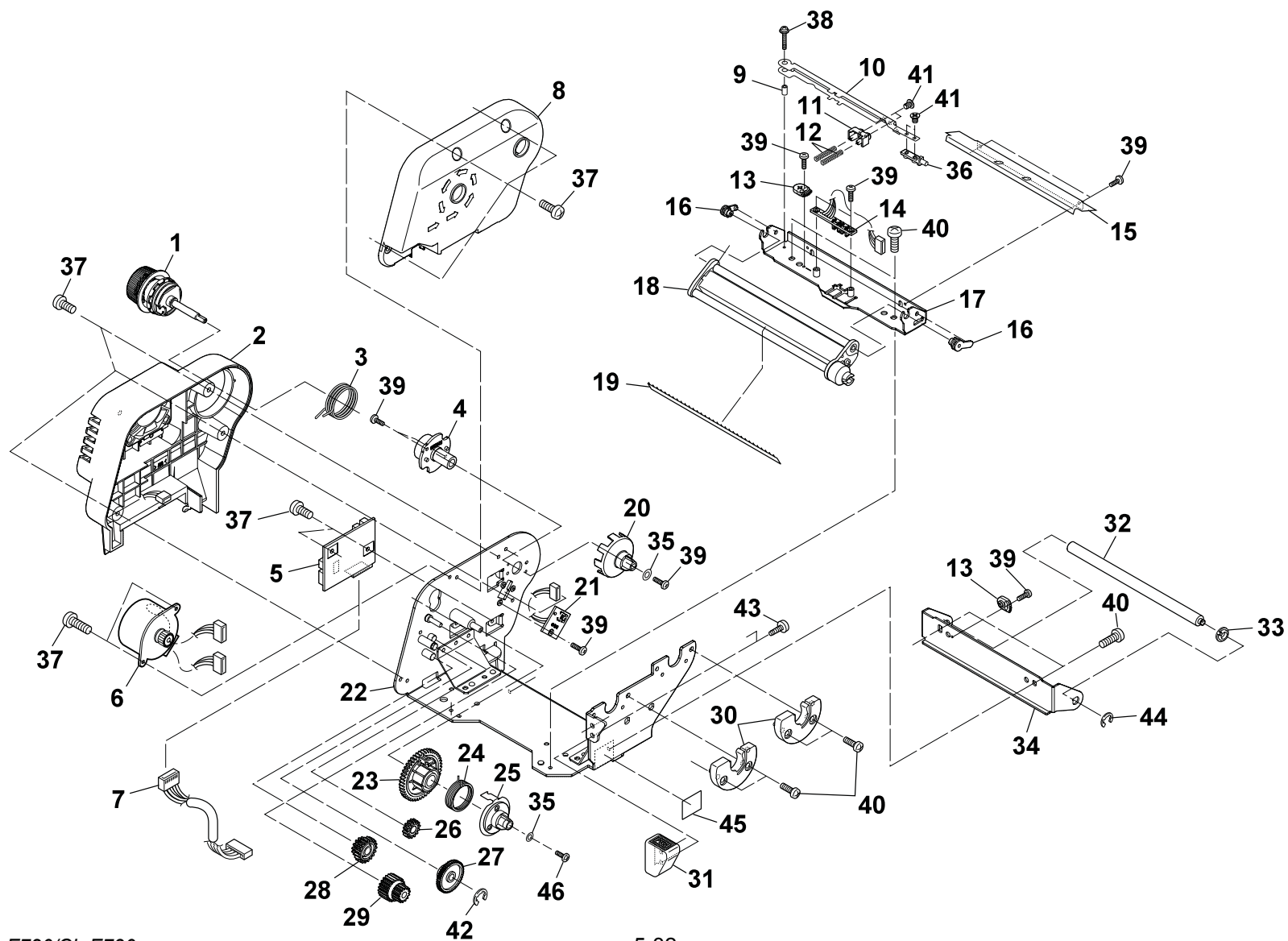
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Drawing No. 8

Parts List & Location for Unit Ribbon

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DRAWING NO. 8 Unit Ribbon (Rev. 0)



PARTS LIST for CL-E720/CL-E730

TITLE: Unit Ribbon

Sheet No. 1/3

Drawing No. 8

Rev. No. 0

Location	Part Name	Part No.	Q'ty/ Unit	Remarks	@
8-1	SA Ribbon Tension Unit R	PPG30002-0	1	(Ref. Drawing No. 9)	
-2	SA2 Ribbon Unit Fan	-	1		
-3	Spring Ribbon Return R	PJG60085-0	1		
-4	Holder Clutch Shaft	PBE40025-0	1		
-5	SA Ribbon Control PCB	PPS00161-0	1		
-6	SA Ribbon Motor F	PPF80004-0	1		
-7	SA Ribbon Cable	PPS30048-0	1		
-8	Cover Ribbon Gear	PBA00099-0	1		
-9	Shaft Tension Adjust	JM32011-0	1		
-10	Lever F Tension Adjust	JM34118-0	1		
-11	Holder2 Tension Spring	PBE00062-0	1		
-12	Spring Ribbon Tension	PJG60082-0	2		
-13	Cam Tension Base Adjust	JM39201-0	2		
-14	SA Ribbon Sensor	PPS90029-0	1		
-15	Cover RBN Tension Adjust	JM34112-0	1		
-16	Bush Ribbon Roller	PBE40018-0	2		
-17	SA Ribbon Sensor Frame F	PPC70008-0	1		
-18	SA Ribbon Tension Shaft F	PPM10004-0	1		
-19	Sheet Static Eliminator 621	JM29909-0	1		
-20	Holder Ribbon Shaft Encoder	PBE00065-0	1		

PARTS LIST for CL-E720/CL-E730

TITLE: Unit Ribbon

Sheet No. 2/3

Drawing No. 8

Rev. No. 0

Location	Part Name	Part No.	Q'ty/ Unit	Remarks	@
8-21	SA Ribbon Encoder	PPS90030-0	1		
-22	SA Ribbon Frame (with Support)	PPC60035-0	1		
-23	Gear 5F Ribbon	JM30206-0	1		
-24	Spring Ribbon Return	PJG60107-0	1		
-25	SA Holder R Shaft	JM31701-0	1		
-26	Gear 4 Ribbon	JM30203-1	1		
-27	Gear 2 Ribbon	JM30202-0	1		
-28	Gear 3 Ribbon	JM30205-0	1		
-29	Gear Reduction Ribbon 1	PBF00079-0	1		
-30	Catch Ribbon Holder	JM34203-0	2		
-31	Knob Ribbon Unit	JM34204-0	1		
-32	Roller Ribbon Guide R	PCM10012-0	1		
-33	Bushing Ribbon Guide R	PBE40026-0	1		
-34	Plate Ribbon Guide Roller	PAC70069-0	1		
-35	Plate Ribbon Washer	JM34122-0	2		
-36	Knob Tension Adjust	JM34207-0	1		
-37	Screw BH M3.0x4 (NI)	E00530-040WF	10		
-38	Screw PH(PW) M2.0x8 (NI)	E00620-080WF	1		
-39	Screw No0 PH(4-0.3) M2x3 (NI)	E03920-030WF	10		
-40	Screw BH M3.0x3 (NI)	E00530-030WF	8		

PARTS LIST for CL-E720/CL-E730

TITLE: Unit Ribbon

Sheet No. 3/3

Drawing No. 8

Rev. No. 0

Location	Part Name	Part No.	Q'ty/ Unit	Remarks	@
8-41	Screw No0 (BT4x0.5)M1.7x4 (NI)	E13717-040WF	4		
-42	E-Ring 4.0	E60340-000F	1		
-43	Screw PHT(#2) M3.0x8 (NI)	E10130-080WF	2		
-44	E-Ring 3.0	E60330-000F	1		
-45	Label Ribbon Tension Adjust	PRX30108-0	1		
-46	Screw No0 PH (4-0.3) M2x5(NI)	E03920-050WF	1		

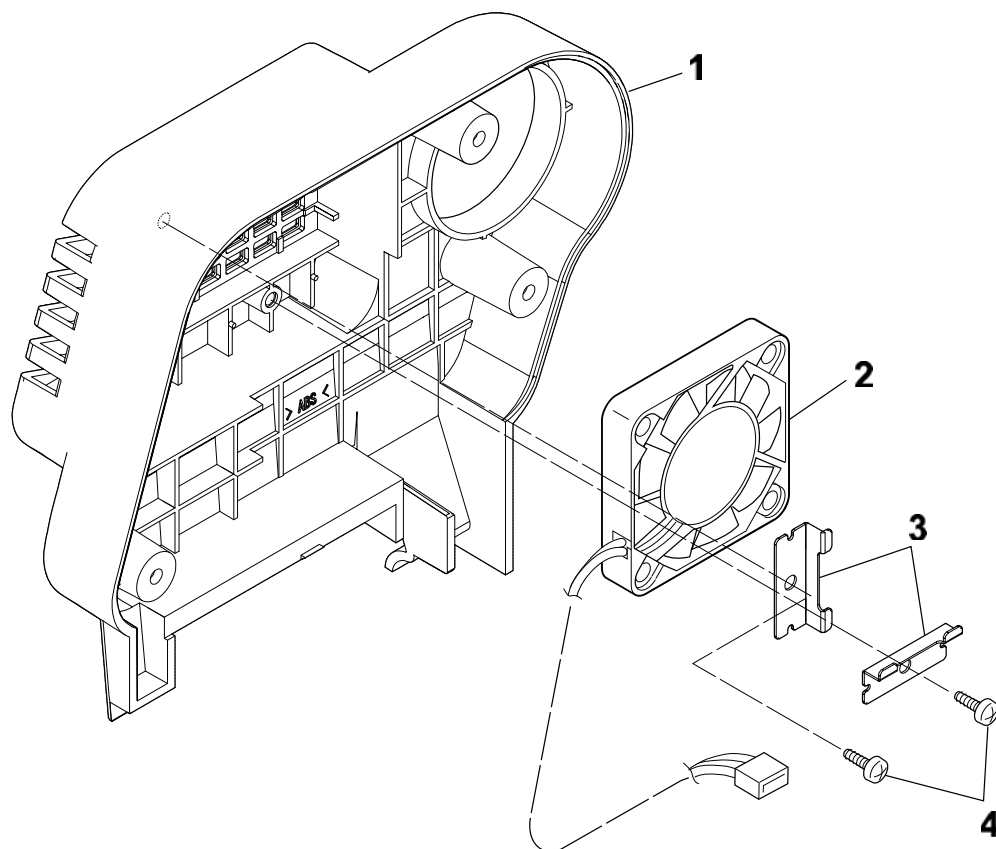
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Drawing No. 9

Parts List & Location for SA2 Ribbon Unit Fan

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DRAWING NO. 9 SA2 Ribbon Unit Fan (Rev. 0)



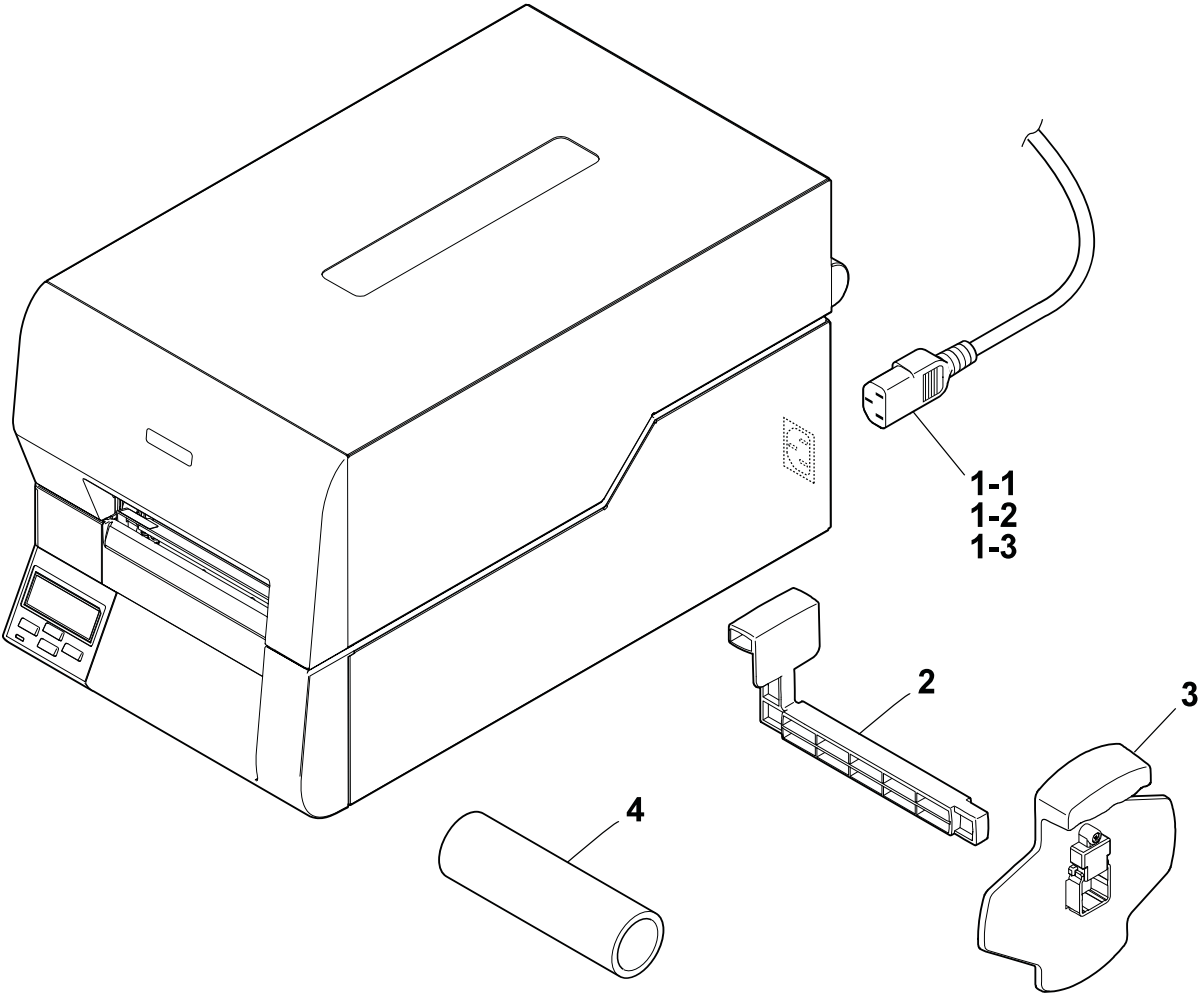
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Drawing No. 10

Parts List & Location for Accessories

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DRAWING NO. 10 Accessories (Rev. 0)



PARTS LIST for CL-E720/CL-E730

TITLE: Accessories

Sheet No. 1/1

Drawing No. 10

Rev. No. 0

Location	Part Name	Part No.	Q'ty/ Unit	Remarks	@
10-1-1	Cord Set	CS87-00004605	1	For CSA	
-1-2	Cord Set	CS87-00004848	1	For CSE	
-1-3	Cord Set	CS87-00004611	1	For CHINA	
-2	Shaft Paper	PBM30041-0	1		
-3	SA Paper Flange	PPM30010-1	1		
-4	Ribbon Core $\phi 25 \times 114$	JM39902-0	1		
—	Cleaner Head	JM79904-0	1		
—	Manual User's (CD-R)	PXY90034-0	1		
—	Guide Quick-Start	PXZ00117-0	1		
—	Safety Instructions CL-E720	PXZ00120-0	1		
—	Label Paper (Accessory)	PXX60011-0	1		
—	Ribbon	JM39901-0	1		